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47892 Gualdicciolo  
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Repubblica di San Marino

Modello Macchina  
Machine Model  
Maschine Modell  
Modele de la Machine  
Modelo Maquina

**Technoplat CS Pds/Pvs**

Numero Matricola  
Machine Serial Number  
Maschine Kennummer  
Numero de Matricule  
Numero de Matricula

Tensione di alimentazione  
Power Supply Voltage  
Spannungsversorgung  
Voltage electrique  
Tension de Alimentacion

**230 V      50 Hz**  
**1 Ph + N**

Potenza Installata  
Installed Power  
Installierte Leistung  
Puissance installée  
Potencia Instalada

**2.5/2.9 kW**

Corrente Assorbita  
Absorbed Current  
Stromaufnahme  
Absorption Electrique  
Absorcion

**10.4/12 A**

## For Robopac Use Only

Codice Quadro Elettrico

**7450305823R5013B**

Indice Modifica

**00**

Numero Bolla

**02314**

Costruire secondo specifica tecnica 50.1.1  
Controllare con scheda di collaudo

CS-PDS\_7450305823

Elaborato da

**Savioli V.**

Verificato da

**Donati M.**

Approvato da

**Laghi P.**



Description

**Copertina  
Cover sheet**

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		160	Circuito ausiliario Auxiliary circuit		28/03/2018	vsavioli
		170	Layout		28/03/2018	vsavioli
		171	Layout		27/03/2018	vsavioli
		172	Plc, Inverter		27/03/2018	vsavioli
		173	Sommario cavi Cable overview		28/03/2018	vsavioli
		174	Morsettiera di potenza Power terminalboard		27/03/2018	vsavioli
		175	Morsettiera 24Vdc 24Vdc terminalboard		03/04/2018	vsavioli
		176	Morsettiera Ausiliari Aux Terminal strip		03/04/2018	vsavioli
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		181	Connettore basamento Base connector		03/04/2018	vsavioli
		182	Connettore taglio Cut connector		03/04/2018	vsavioli
		183	Connettore taglio Cut connector		03/04/2018	vsavioli
		184	Connettore telecomando Remote control connector		28/03/2018	vsavioli
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		<b>S/N</b>	7450305823R5013B	
		<b>Mod.</b>	Technoplat CS Pds/Pvs	
		<b>w.d.</b>		
<b>N.</b>		<b>Ref.</b>		 <b>Kg</b>
<b>Un</b>	230 V	<b>v</b>	<b>Ph</b>	1 Ph + N
<b>In</b>	10.4/12	<b>A</b>	<b>f</b>	50 Hz
			<b>Hz</b>	
		<b>Ik</b>	10	<b>Ka</b>
<b>Data</b>				<b>By</b>

# Distinta articoli

## Parts list

F01\_ART\_0000

SEF	Designazione Designation	Numero tipo Type number	Produttore Manufacturer	Quantità Quantity	Codice Code	Pagina Page
-V1	Filtro alimentazione Main filter	10SS4-2DC2-Q (10S42EC2)	Comestero Sistemi	1	00L0430751D	/10.1
-Q1	Sezionatore 600V 40A 3P Switch-disconnector 600V 40A 3P	OT40FT3	ABB	1	0099000193H	/10.1
-Q1	Polo aggiuntivo di terra 40A Protective earth terminal 40A	OTPE40FD	ABB	1	0099000398	/10.1
-Q1	Maniglia retroquadro GRI-NER Handle for door mounted GY-BK	OHBS2RJ	ABB	1	0001310774	/10.1
-X1	morsetto passante per 3 conduttori 3-CONDUCTOR THROUGH TERMINAL BLOCK	2002-1301	WAGO	4	00L0074294C	/10.4
-T951	Trasformatore monofase 230/10 400VA Transformer 230/10 400VA		Italweber Elettra	1	0001300895D	/15.1
-FU61	Fusibile Cilindrico 10,3x38 AM 4A 500VAC Cylindrical Fuse 10,3x38 AM 4A 500VAC	10,3x38 AM 4A 500VAC		1	0001304143	/15.1
-FU61	Base per fusibile 10,3 X 38 Base for fuse 10,3 X 38	10,3X38 1P		1	0001352427E	/15.1
-F953	Fusibile Cilindrico 10,3x38 GG 32A 500VAC Cylindrical Fuse 10,3x38 GG 32A 500VAC	10,3x38 GG 32A 500VAC		1	0001304238	/15.4
-F953	Base per fusibile 10,3 X 38 Base for fuse 10,3 X 38	10,3X38 1P		1	0001352427E	/15.4
-X6.2	Connettore 2P 50A Connector 2P 50A	6331G1-BK	Anderson Power Products	1	00L0026523A	/15.4
-X6.1	Connettore 2P 50A Connector 2P 50A	6331G1-BK	Anderson Power Products	1	00L0026523A	/15.4
-U1	Inverter Variable speed drives	INV01ROB_2	Robopac	1	1430300271	/20.1
-SA1	Selettori a chiave, 2 posizioni, ad impulso Selector switch actuator, 2 Pos., spring-return	M22-WS	Eaton Moeller	1	0001300015G	/20.4
-SA1	Supporto per contatti Fixing adapter	M22-A	Eaton Moeller	1	0001300700A	/20.4
-SA1	Elementi di contatto, 1NA, Fissaggio frontale, Cage clamp Contact element, 1N/O, Front fixing, Cage clamp	M22-CK10	Eaton Moeller	1	0001300024F	/20.4
-SA1	Elementi di contatto, 1NC, Fissaggio frontale, Cage clamp Contact element, 1N/C, Front fixing, Cage clamp	M22-CK01	Eaton Moeller	2	0001300027C	/20.4
-W13	Cavo M12 4Poli Fem 90° 5,0m M12 Cable 4P Fem 90° 5,0m	M12 4P FEM 90GR 5,0M		1	0001313340B	/20.6
-SQ4	Sensore induttivo, M12 PNP NO Proximity switch, M12 PNP NO	AM6/AP-2H	Microdetectors	1	0202300001	/20.7
-U2	Inverter Variable speed drives	INV01ROB_2	Robopac	1	1430300271	/30.1
-U10	Logica Programmabile PLC	PLC01ROB_1	Robopac	1	1430300238	/40.0
-U11	Scheda Card	PRES03ROB	Robopac	1	1430300220	/40.7
-SQ2	Finecorsa Limit switch	FR-515-M1	Pizzato	1	0001309611B	/40.7
-SQ3	Cella di carico Loading cell	FFL 2K 0250AF	Nbc Elettronica	1	0204300004	/40.8
-U20	Espansione in/out In/out Exp	ESP01ROB	Robopac	1	1430300232	/50.1
-U8	Modulo di sicurezza Safety relay	CS-AT-10V024-TF1	Pizzato	1	1400300008	/60.1
-SB1	Pulsanti per arresto d'emergenza, Sblocco a rotazione Emergency-Stop actuator, non-illuminated , turn to release	M22-PVT	Eaton Moeller	1	0001300005F	/60.1
-SB1	Supporto per contatti Fixing adapter	M22-A	Eaton Moeller	1	0001300700A	/60.1
-SB1	Elementi di contatto, 1NC, Fissaggio frontale, Cage clamp Contact element, 1N/C, Front fixing, Cage clamp	M22-CK01	Eaton Moeller	2	0001300027C	/60.1
-SB2	Pulsante, piatto, blu, ad impulso Pushbutton actuator, flush, blue, spring return	M22-D-B	Eaton Moeller	1	0001300696B	/60.4
-SB2	Supporto per contatti Fixing adapter	M22-A	Eaton Moeller	1	0001300700A	/60.4
-SB2	Elementi di contatto, 1NA, Fissaggio frontale, Cage clamp Contact element, 1N/O, Front fixing, Cage clamp	M22-CK10	Eaton Moeller	2	0001300024F	/60.4
-W30	Cavo M12 4Poli Fem 5,0m M12 Cable 4P Fem 5,0m	M12 4P FEM 5,0M		1	0001313474	/60.6
-SQ8	Finecorsa Limit switch	FR-576-K70	Pizzato	1	0001300961D	/70.3
-W45	Cavo M12 4Poli Fem 90° 10,0m M12 Cable 4P Fem 90° 10,0m	M12 4P FEM 90GR 10,0M		1	0001313342	/70.3
-SB3	Pulsante, piatto, bianco, ad impulso Pushbutton actuator, flush, white, spring-return	M22-D-W	Eaton Moeller	1	0001307116L	/70.3
-SB3	Supporto per contatti Fixing adapter	M22-A	Eaton Moeller	1	0001300700A	/70.3
-SB3	Elementi di contatto, 1NA, Fissaggio frontale, Cage clamp Contact element, 1N/O, Front fixing, Cage clamp	M22-CK10	Eaton Moeller	1	0001300024F	/70.3



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SEF	Designazione Designation	Numero tipo Type number	Produttore Manufacturer	Quantità Quantity	Codice Code	Pagina Page
-SB4	Pulsante, piatto, nero, ad impulso Pushbutton actuator, flush, black, spring-return	M22-D-S	Eaton Moeller	1	0001300762B	/70.4
-SB4	Supporto per contatti Fixing adapter	M22-A	Eaton Moeller	1	0001300700A	/70.4
-SB4	Elementi di contatto, 1NC, Fissaggio frontale, Cage clamp Contact element, 1N/C, Front fixing, Cage clamp	M22-CK01	Eaton Moeller	1	0001300027C	/70.4
-X3.1	Custodia con leva Mobile case	MK-VG20	Ilme	1	0001357358D	/70.7
-X3.1	Frutto Femmina, 4poli + Gnd Female insert, 4P+GND	CKF 04	Ilme	1	0001353016D	/70.7
-X3.2	Custodia con piolini Mobile case	MK-V20	Ilme	1	0001357351H	/70.7
-X3.2	Frutto Maschio, 4poli + Gnd Male insert, 4P+GND	CKM 04	Ilme	1	0001353017F	/70.7
-W20	Cavo M12 4Poli Fem 5,0m M12 Cable 4P Fem 5,0m	M12 4P FEM 5,0M		1	0001313474	/70.7
-SQ7	Sensore induttivo, M12 PNP NO Proximity switch, M12 PNP NO	AM6/AP-2H	Microdetectors	1	0202300001	/70.7
-SQ1	Finecorsa Limit switch	FR-1630-M1	Pizzato	1	0001309638L	/80.1
-W40	Cavo M8 3Poli Fem 5m	M8 3P FEM P.MOB. 5M		1	0336500263	/90.1
-SQ11	Sensore Magnetico Reed, NO, Led, M8 Magnetic sensor, NO, Led, M8	CSH-253N-2	Camozzi	1	0411300001	/90.1
-W41	Cavo M8 3Poli Fem 5m	M8 3P FEM P.MOB. 5M		1	0336500263	/90.2
-SQ12	Sensore Magnetico Reed, NO, Led, M8 Magnetic sensor, NO, Led, M8	CSH-253N-2	Camozzi	1	0411300001	/90.2
-B1	Fotocellula Light barrier	S6-5-C200	Datalogic	1	0001310154D	/100.1
-B1 Opt	Fotocellula Light barrier	S62-PA-2-M31-PP SV4761	Datalogic	1	00L0162782	/100.1
-SB7	Pulsante, piatto, nero, ad impulso Pushbutton actuator, flush, black, spring-return	M22-D-S	Eaton Moeller	1	0001300762B	/100.8
-SB7	Supporto per contatti Fixing adapter	M22-A	Eaton Moeller	1	0001300700A	/100.8
-SB7	Elementi di contatto, 1NA, Fissaggio frontale, Cage clamp Contact element, 1N/O, Front fixing, Cage clamp	M22-CK10	Eaton Moeller	1	0001300024F	/100.8
-W32	Cavo M12 4Poli Fem 5,0m M12 Cable 4P Fem 5,0m	M12 4P FEM 5,0M		1	0001313474	/110.3
-W48	Cavo M12 4Poli Fem 5,0m M12 Cable 4P Fem 5,0m	M12 4P FEM 5,0M		1	0001313474	/110.4
-W34	Cavo M12 4Poli Fem 5,0m M12 Cable 4P Fem 5,0m	M12 4P FEM 5,0M		1	0001313474	/110.5
-W49	Cavo M12 4Poli Fem 5,0m M12 Cable 4P Fem 5,0m	M12 4P FEM 5,0M		1	0001313474	/110.6
-H1	Buzzer	E6-1IS6A1CV1B	Pizzato	1	0530300004	/110.7
-W36	Cavo M12 4Poli Fem 5,0m M12 Cable 4P Fem 5,0m	M12 4P FEM 5,0M		1	0001313474	/120.6
-W37	Cavo M12 4Poli Fem 5,0m M12 Cable 4P Fem 5,0m	M12 4P FEM 5,0M		1	0001313474	/120.7
-W38	Cavo M12 4Poli Fem 5,0m M12 Cable 4P Fem 5,0m	M12 4P FEM 5,0M		1	0001313474	/130.0
-KM61	CONTATTORE, AC-3, 4KW/400V, 1NC, DC 24V CONTACTOR, AC-3, 4KW/400V, 1NC, DC 24V	3RT2016-2BB42	Siemens	1	00L0116064E	/130.3
-KM61	VARISTORE AC 24...48V, DC 24...70V SURGE SUPPRESSOR, VARISTOR, AC 24...48V, DC 24...70V	3RT2916-1BB00	Siemens	1	00L0116090L	/130.3
-K2241	Relè, 2 poli 25 A - 24Vdc Relay, 2 pole, 25 A - Sensitive DC - 24 V - AgNi - CO (nPDT) - Standard	NBD20024DL		1	00L0214603H	/130.5
-X42	connettore femmina FEMALE PLUG	231-106/026-000	WAGO	1	00L0143872C	/140.1
-U9	Touch screen	MT4414TE-RO	Kinco	1	1490300020	/150.2
-K2	Relè, 2 poli, 8 A, 24Vdc Relay	48.52.7.024.0050	Finder	1	0001307232E	/160.3
-X7.2	Connettore maschio Male connector	231-636	WAGO	1	0001351627H	/160.5
-X7.1	Connettore femmina Female connector	231-306/026-000	WAGO	1	0001351412B	/160.5
-M1	Lamiera portacomponenti Components plate		Robopac	1	4940301670	/170.0
-M1	Cassetta elettrica Electric box		Robopac	1	4280300271R5013B	/170.0
-M1	Pannello cassetta elettrica Electric box panel		Robopac	1	5210300422R7040B	/170.0



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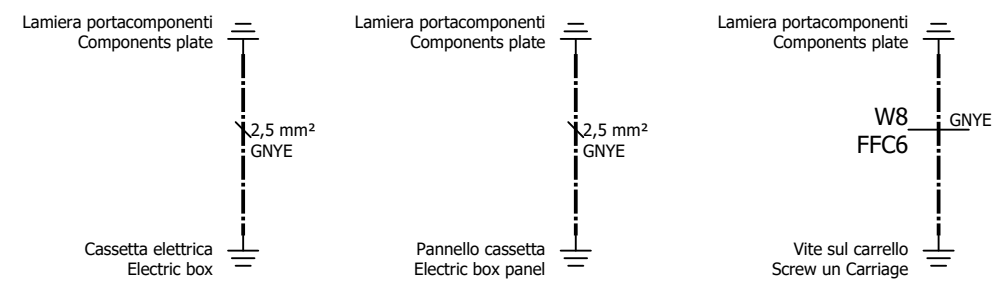
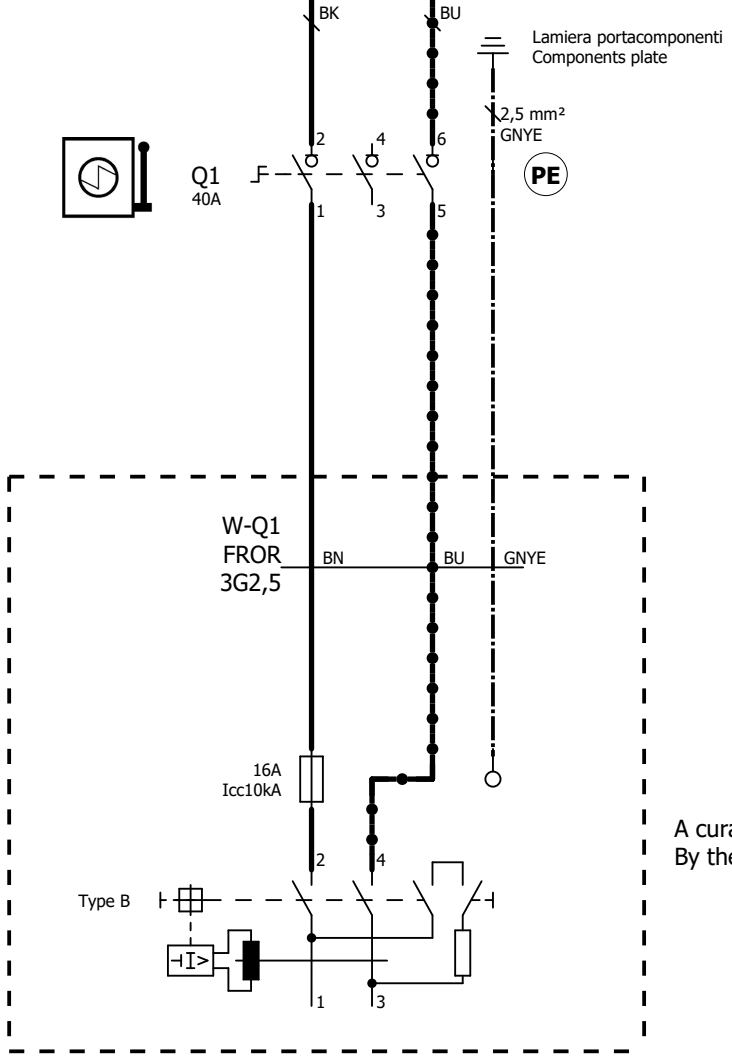
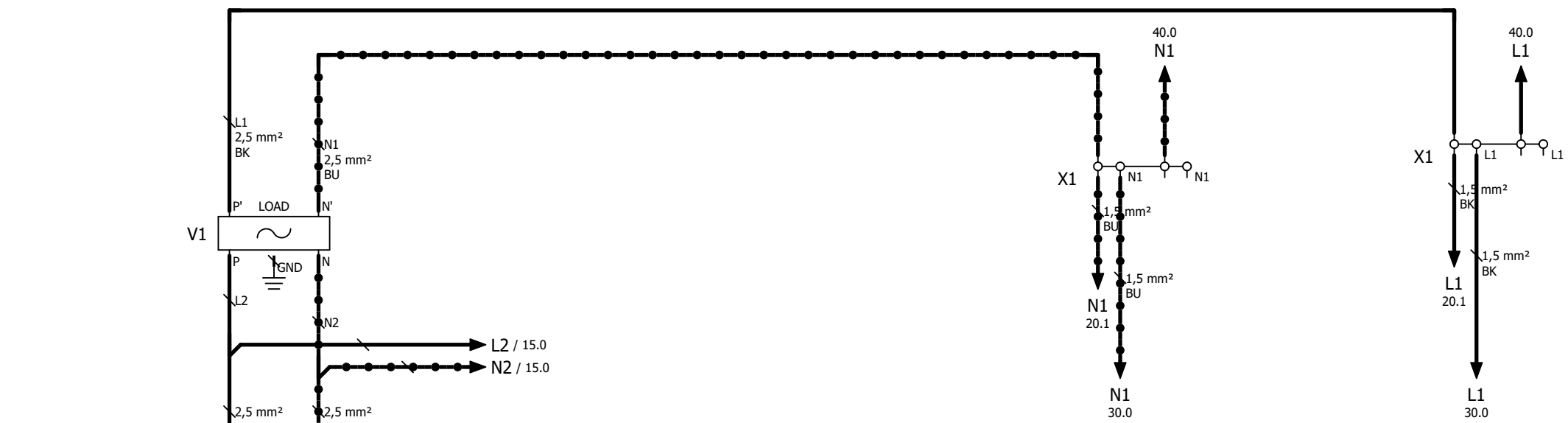
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Technoplat CS Pds/Pvs



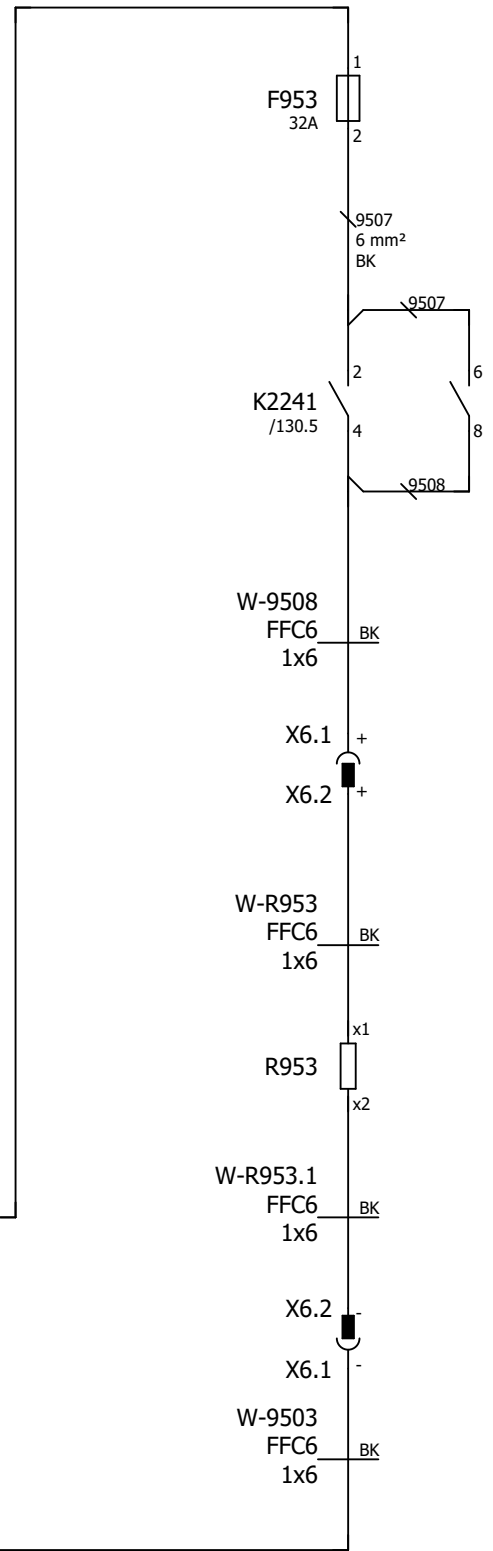
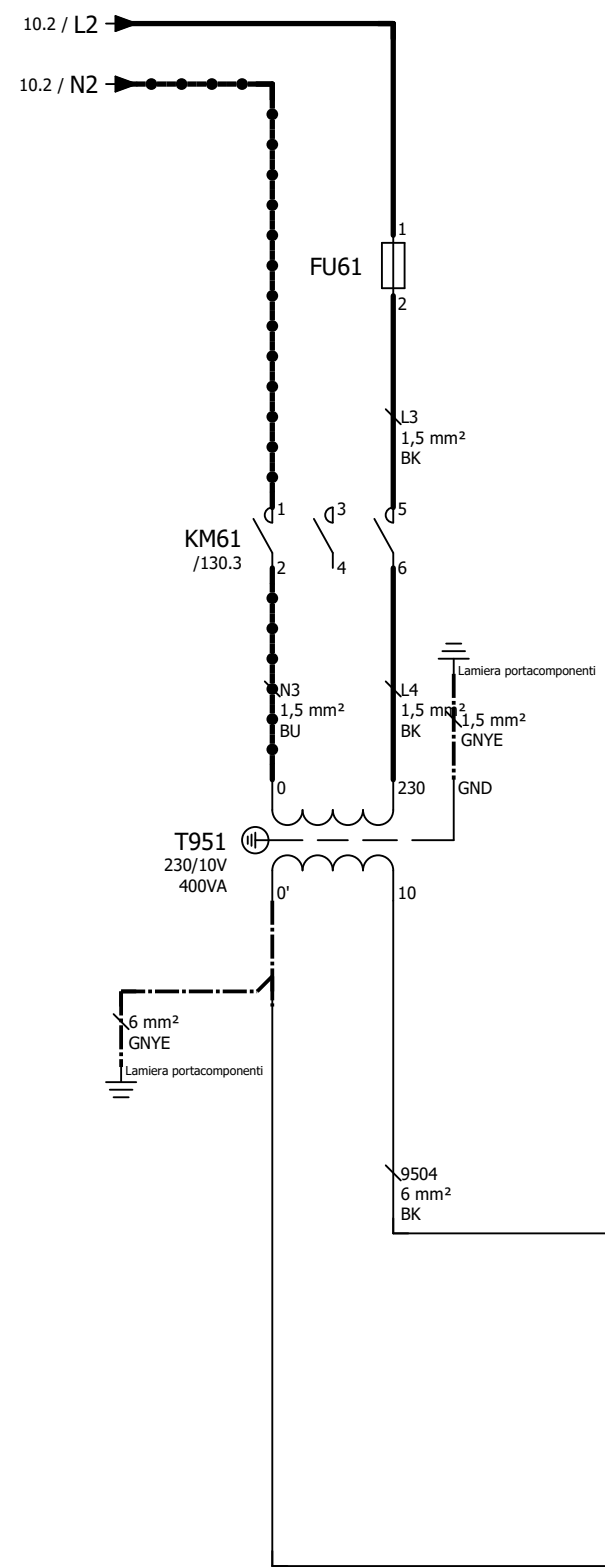


IN CASE OF 3Ph400V/415V+N+PE POWER SUPPLY CONNECT ONE PHASE TO R, NEUTRAL TO N AND PROTECTIVE EARTH TO PE

IN CASE OF 3Ph220V/240V+PE POWER SUPPLY CONNECT TWO PHASES TO R AND N AND PROTECTIVE EARTH TO PE

IN CASE OF 220/230V+PE SINGLE PHASE POWER SUPPLY CONNECT TO R/N/PE

W46 W47



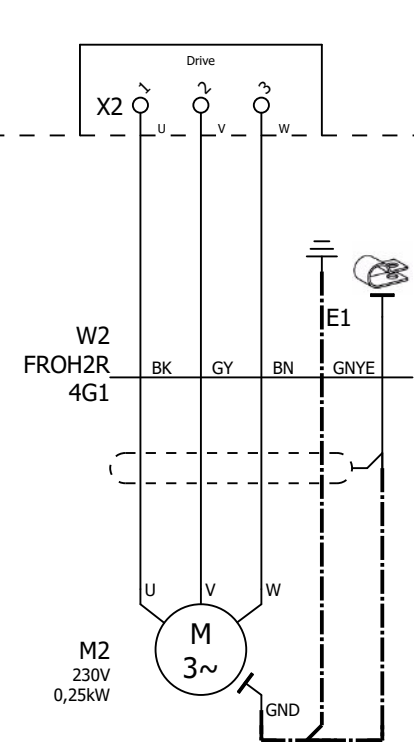
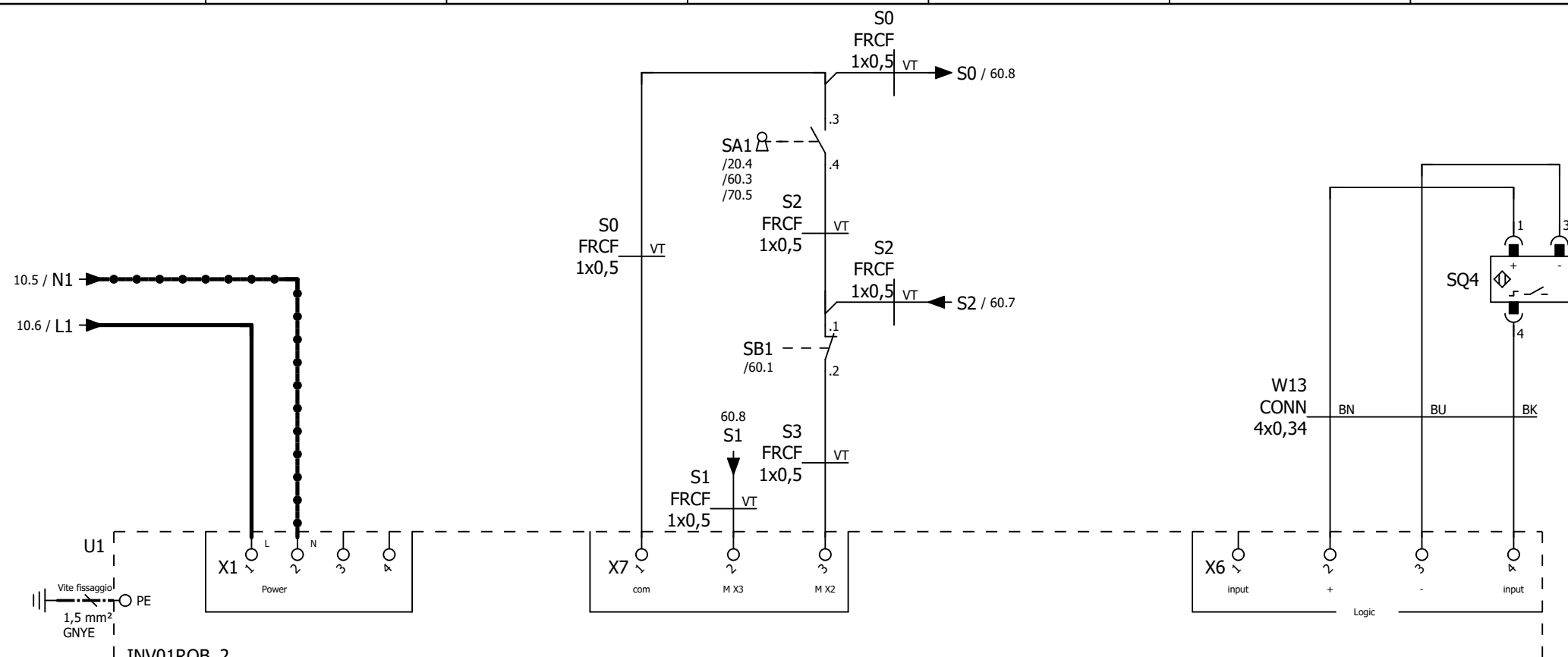
Taglio film  
Cutting film



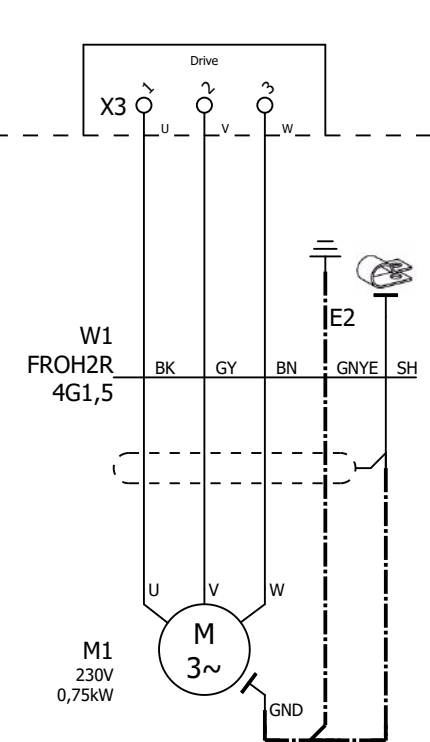
Description

Circuito di potenza  
Power circuit

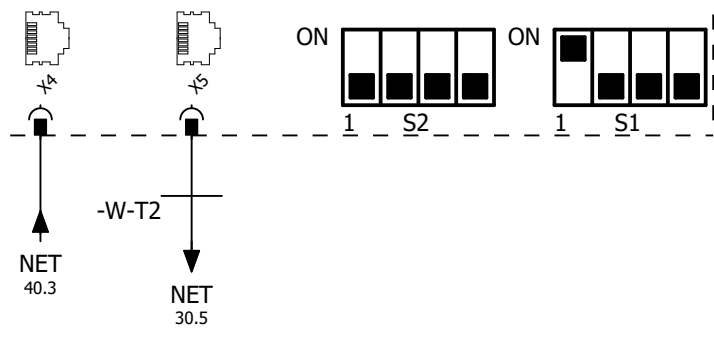
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Motore Carrello  
Carriage Motor

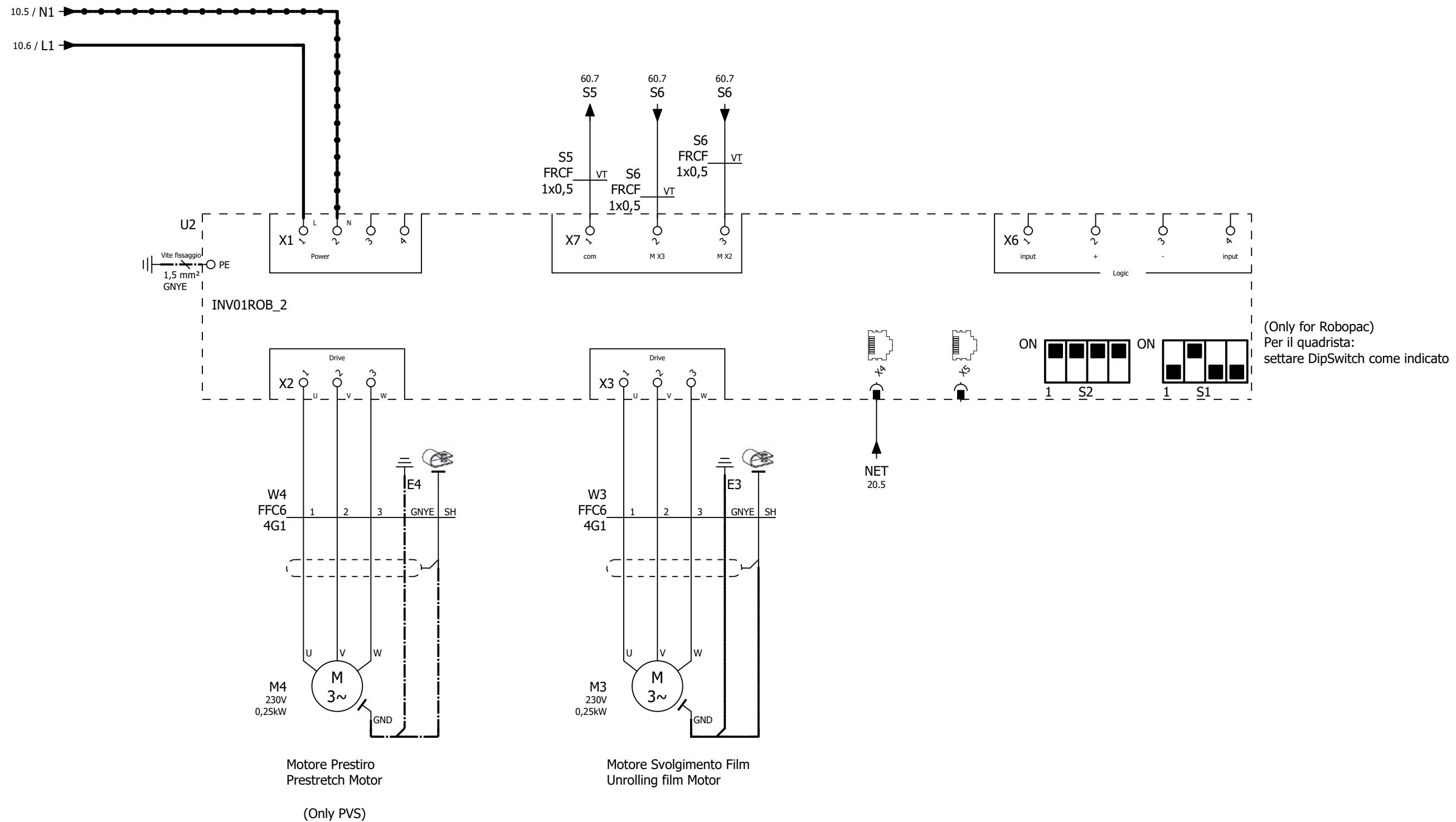


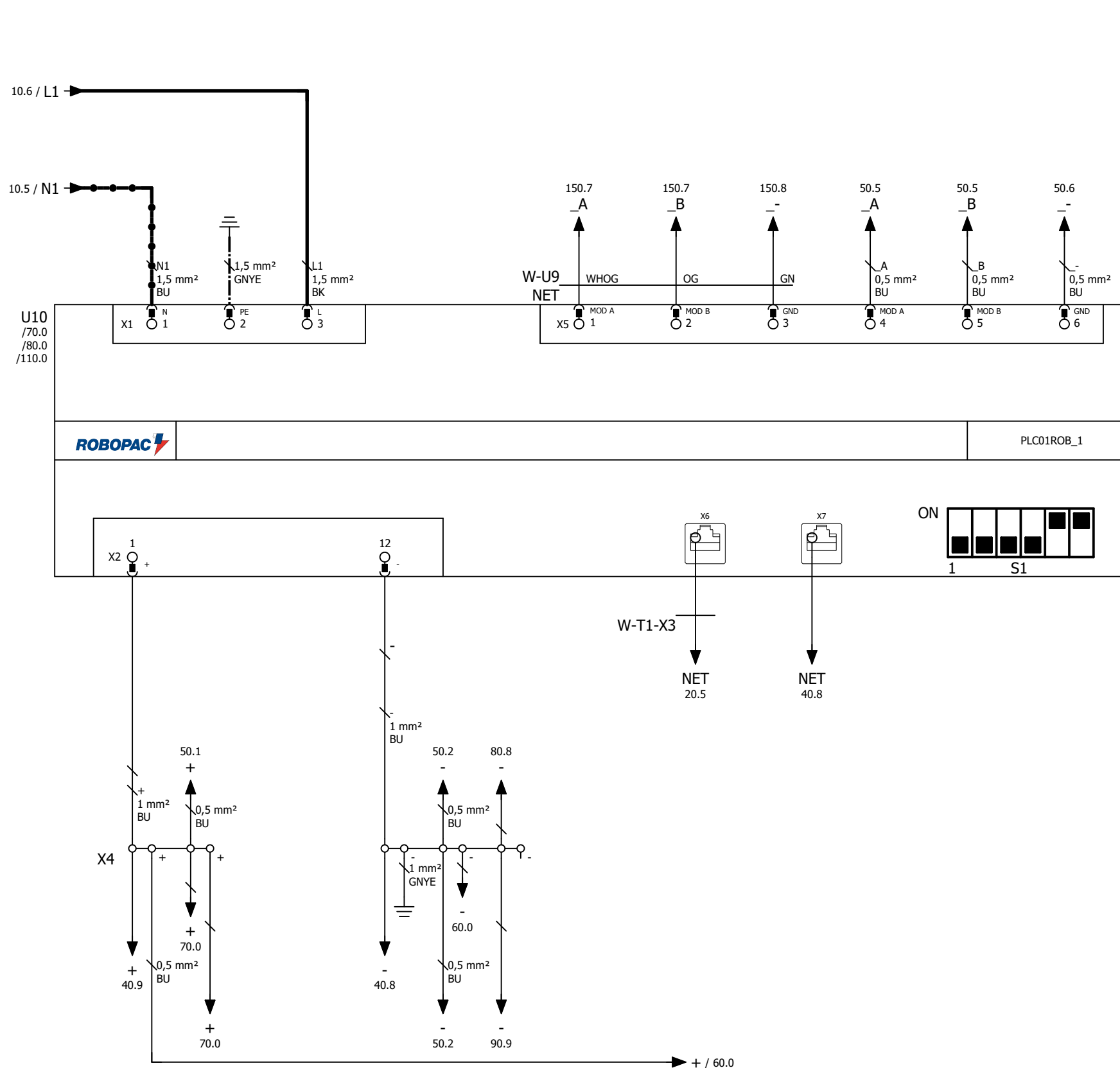
Motore Tavola  
Table Motor



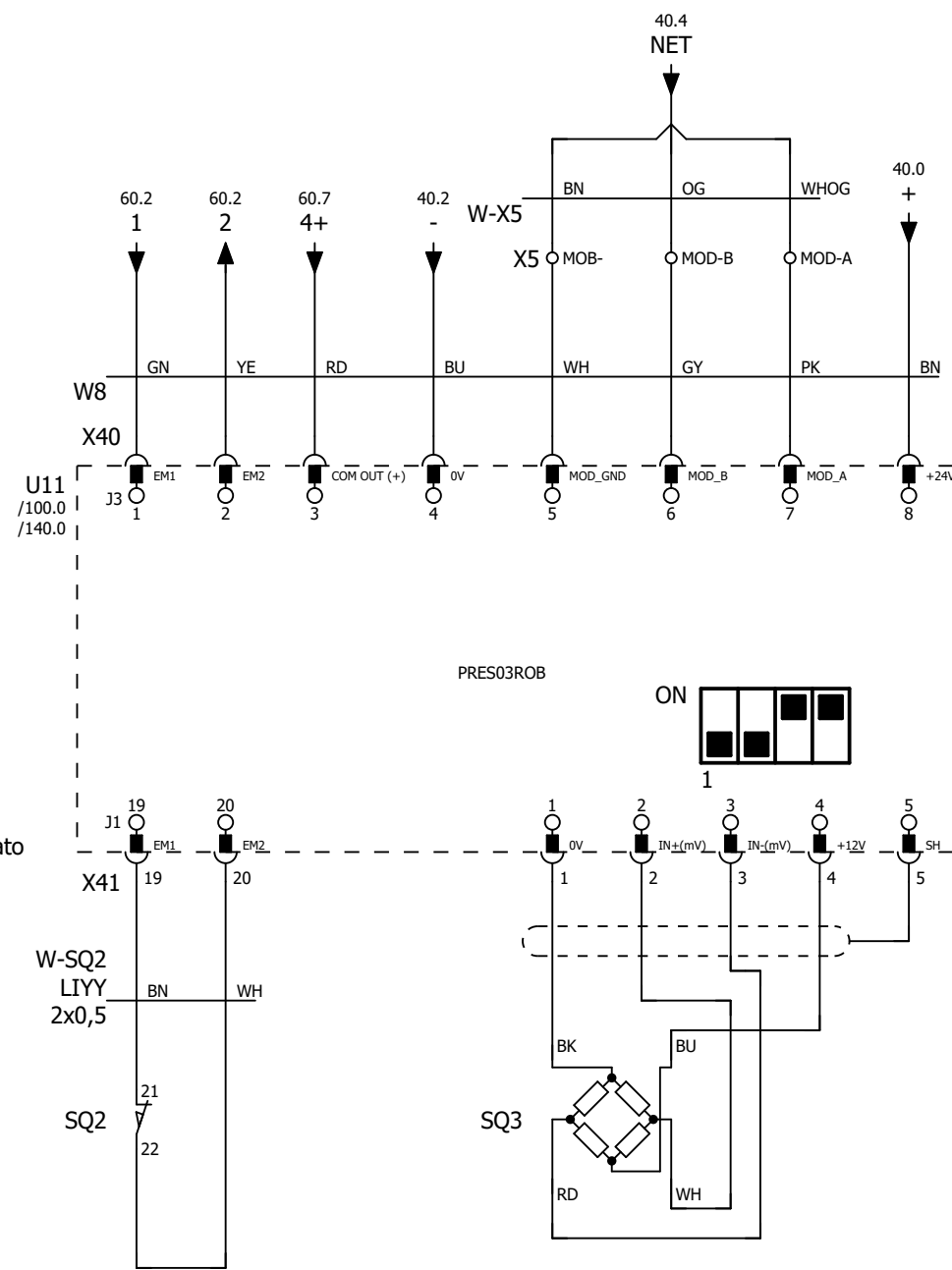
Sensore motore carrello  
Carriage motor sensor

(Only for Robopac)  
Per il quadrista:  
settare DipSwitch come indicato





(Only for Robopac)  
Per il quadrista:  
settare DipSwitch come indicato

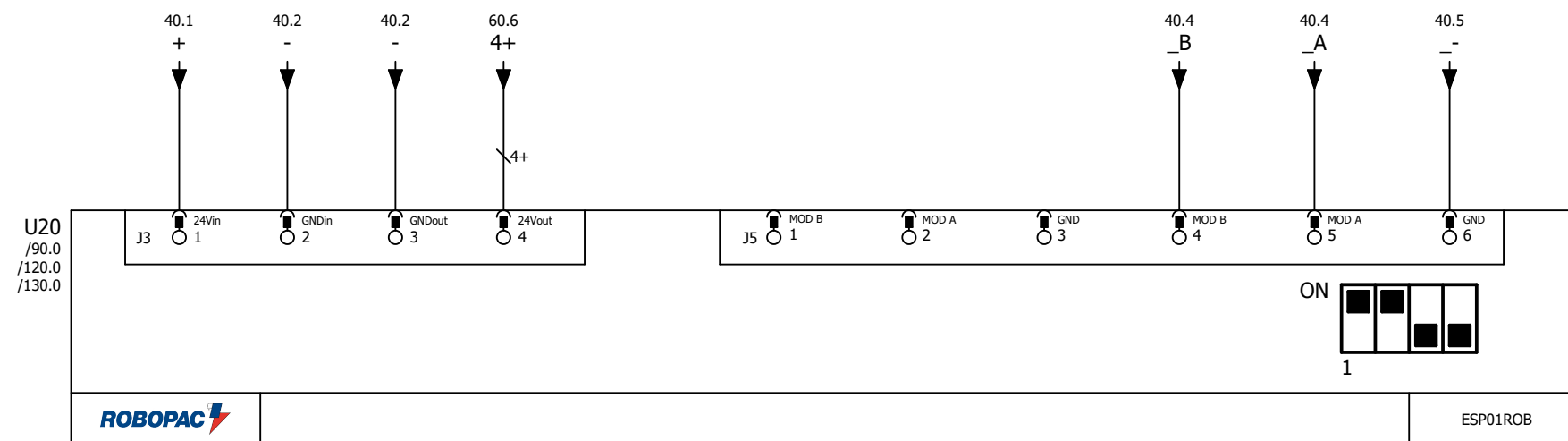


Alimentazione 24Vdc  
24Vdc Power supply

Emergenza carrello  
Carriage emergency

Cella di carico  
Load cell

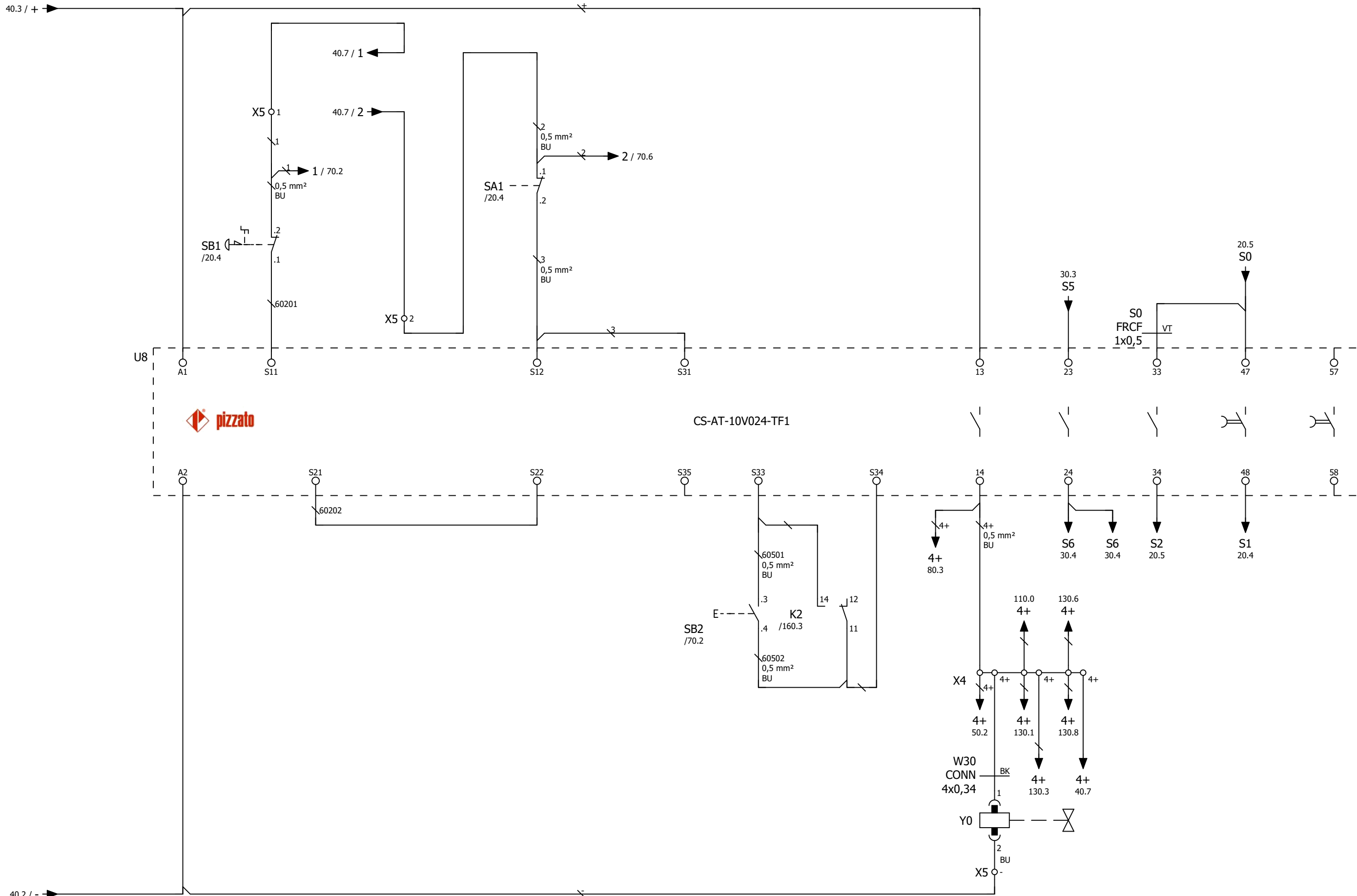




(Only for Robopac)  
Per il quadrista:  
settare DipSwitch come indicato

Alimentazione 24Vdc  
24Vdc Power supply

Alimentazione Uscite 24Vdc  
24Vdc Output Power supply



Emergenza  
Emergency stop

Emergenza carrello  
Carriage emergency

Sospensione sicurezza  
carrello  
Carriage safety  
exception

RESET  
RESET

Scarico aria  
Air Exhaust

Abilitazione Inverters  
Inverters enable



Description

Circuito ausiliario  
Auxiliary circuit

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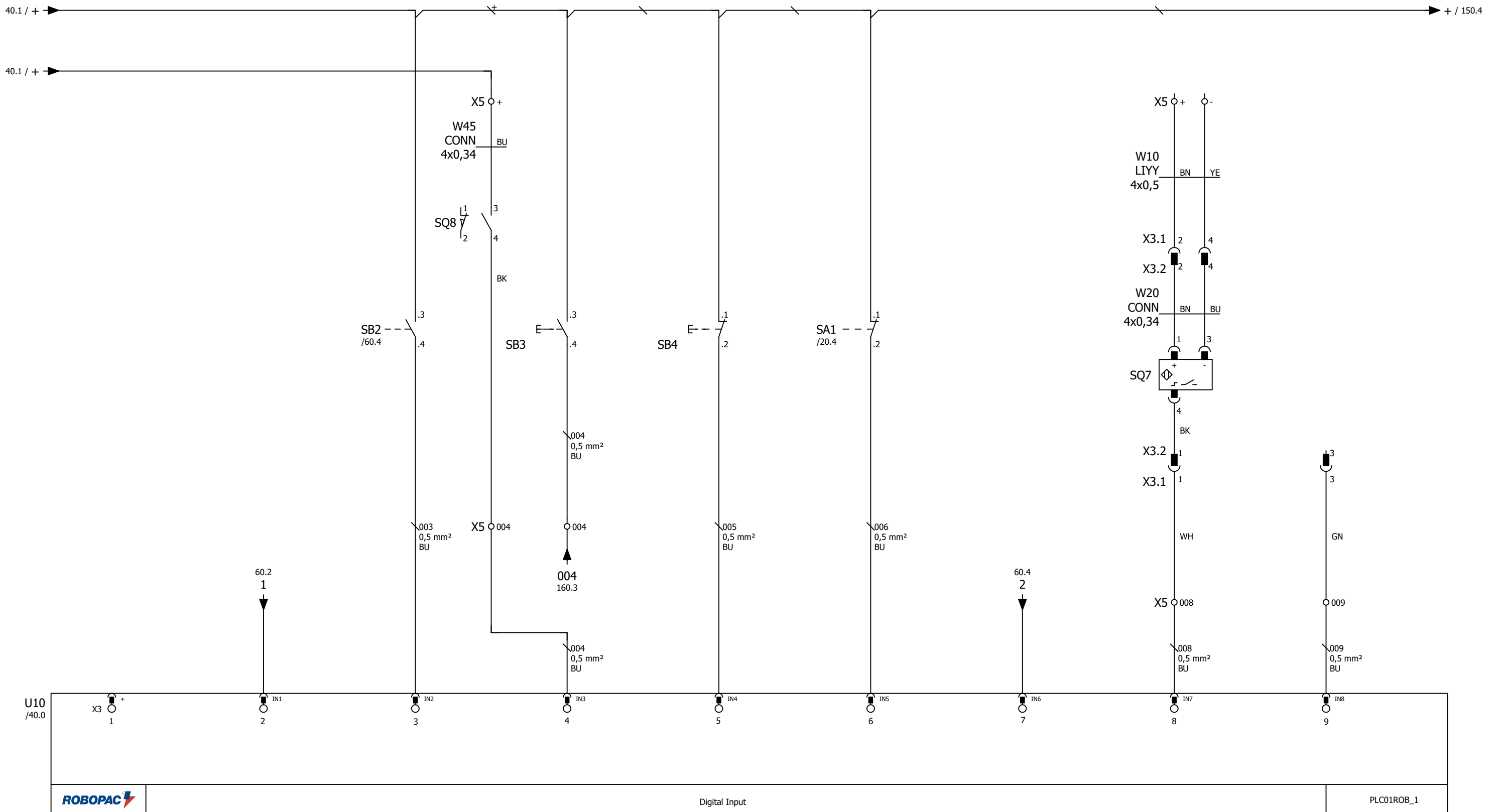
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Digital Input

PLC01ROB\_1

Emergenza  
Emergency stop

RESET  
RESET

Start

STOP  
STOP

Sospensione sicurezza  
carrello  
Carriage safety  
exception

Emergenza carrello  
Carriage emergency

Fase tavola  
Table phase

Start a corda  
Pull cord start  
  
(Optional)



Description

Circuito ausiliario  
Auxiliary circuit

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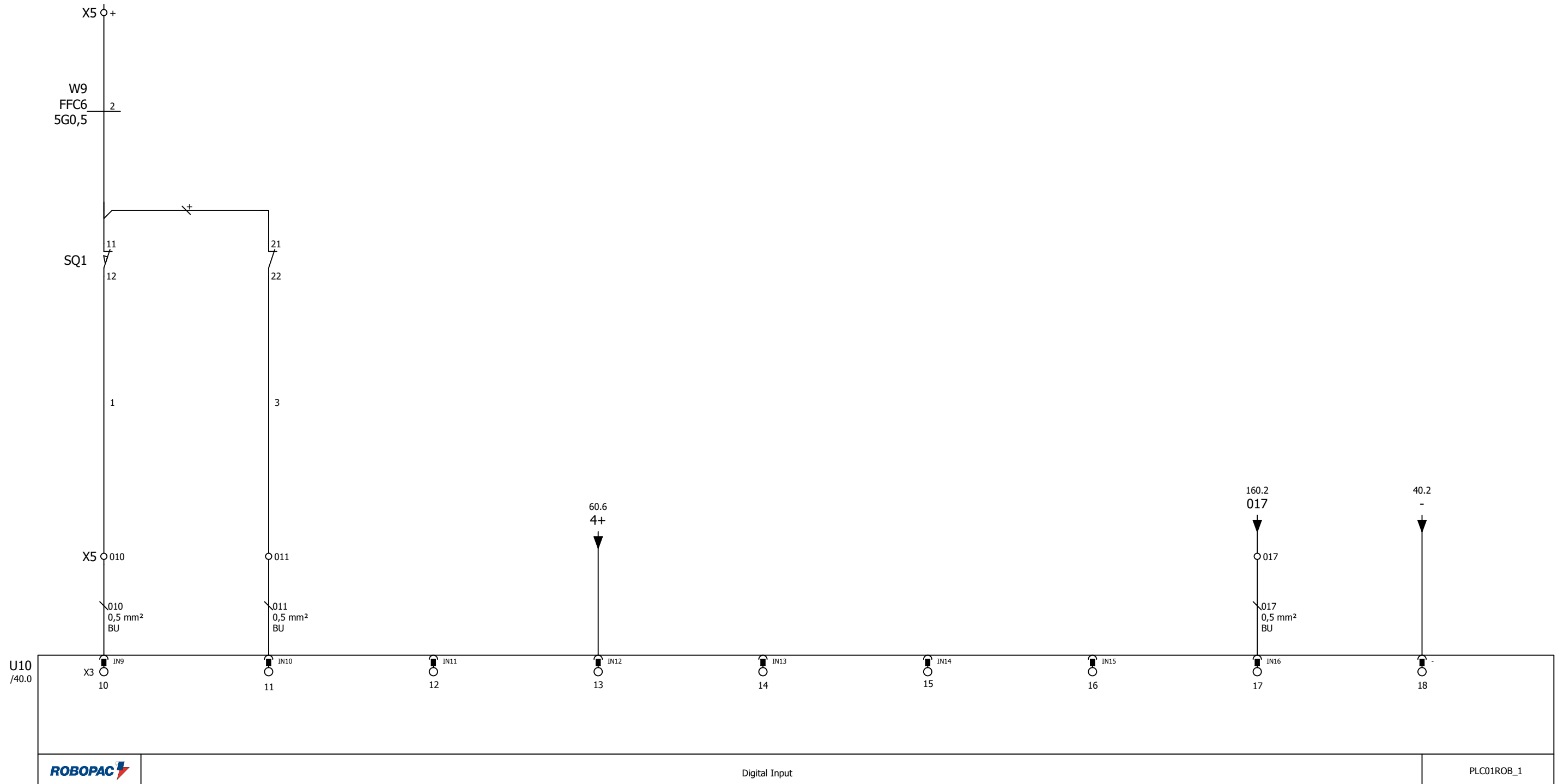
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Fincorsa alto  
High Limit switch

Fincorsa basso  
Down Limit switch

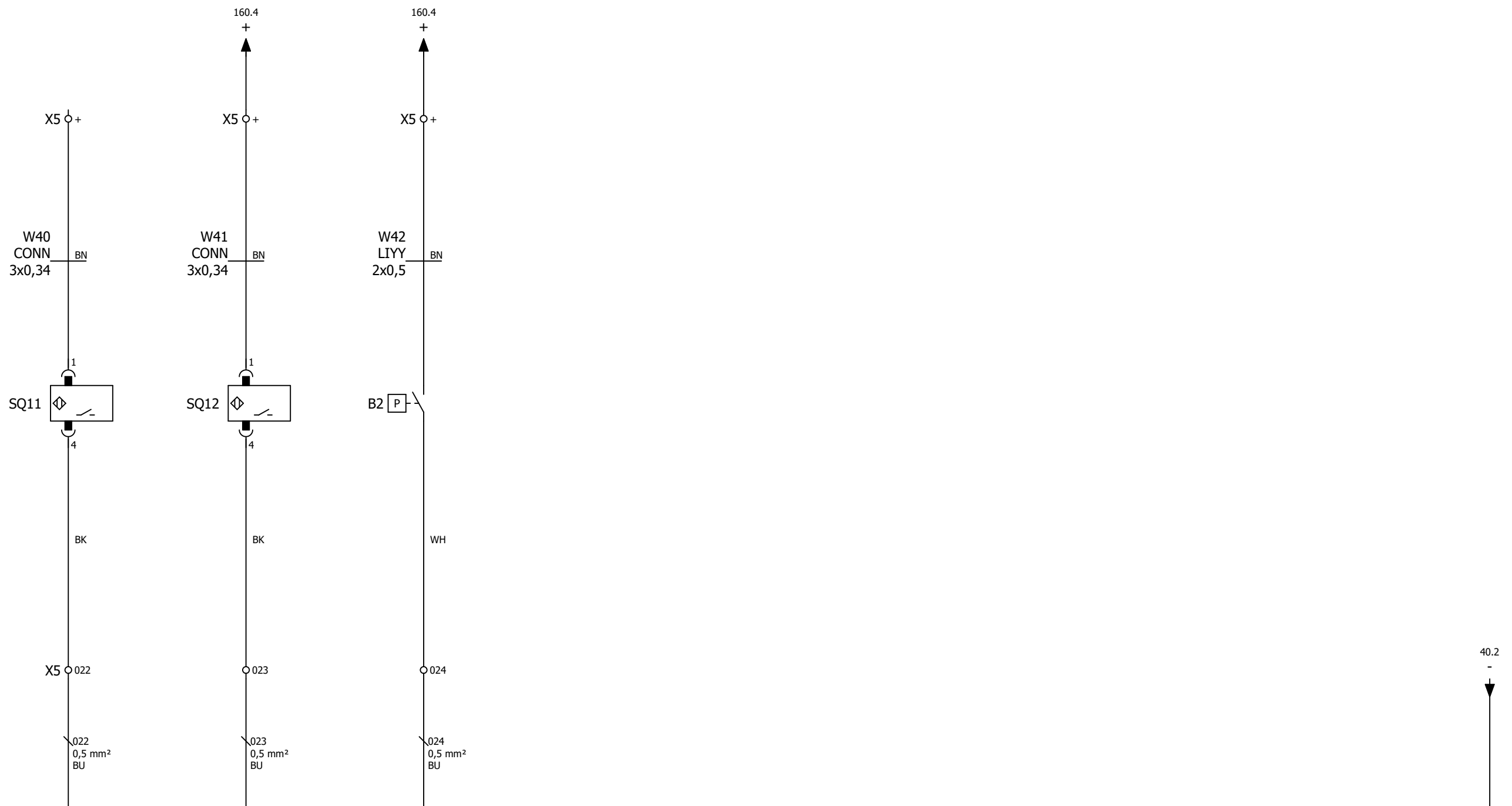
Retroazione emergenza  
Emergency feedback

Stop telecomando  
Remote control stop



Description  
**Circuito ausiliario**  
**Auxiliary circuit**

Code	3709303892	Date	27/03/2018	Total	44	Prev	70	Subs	90	Page	80
Machine	Technoplat CS Pds/Pvs										

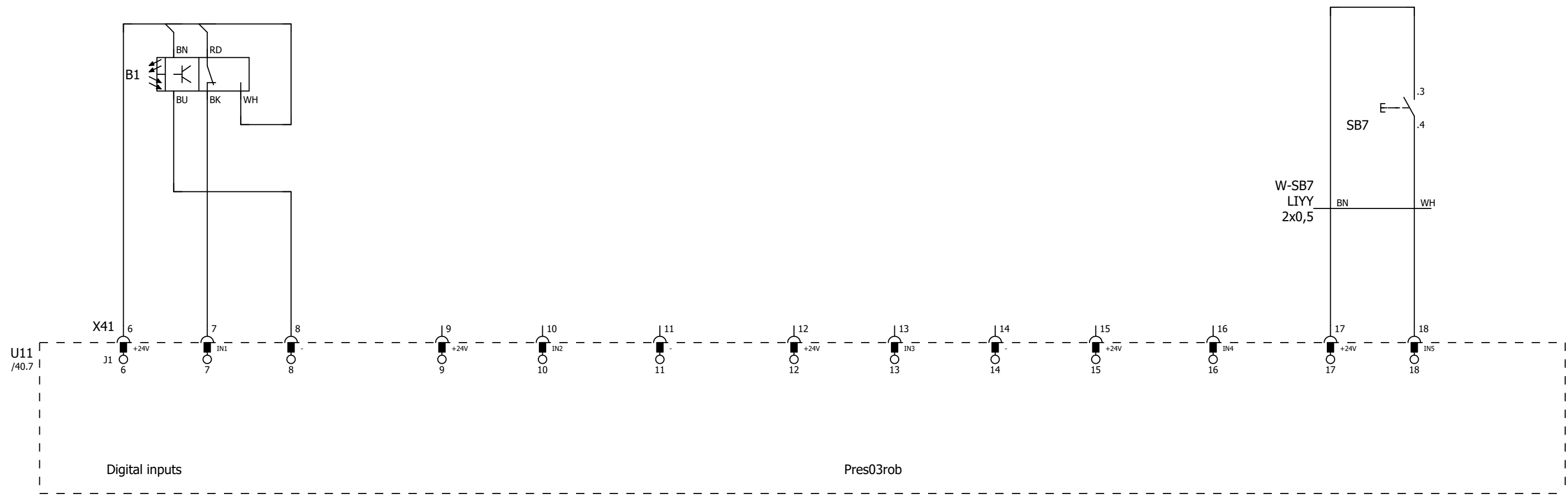


U20 /50.1	J1 1	IN1 2	IN2 3	IN3 4	IN4 5	IN5 6	IN6 7	IN7 8	IN8 9	10
Digital Input										
ESP01ROB										

Braccio avanti  
Forward arm

Braccio indietro  
Backward arm

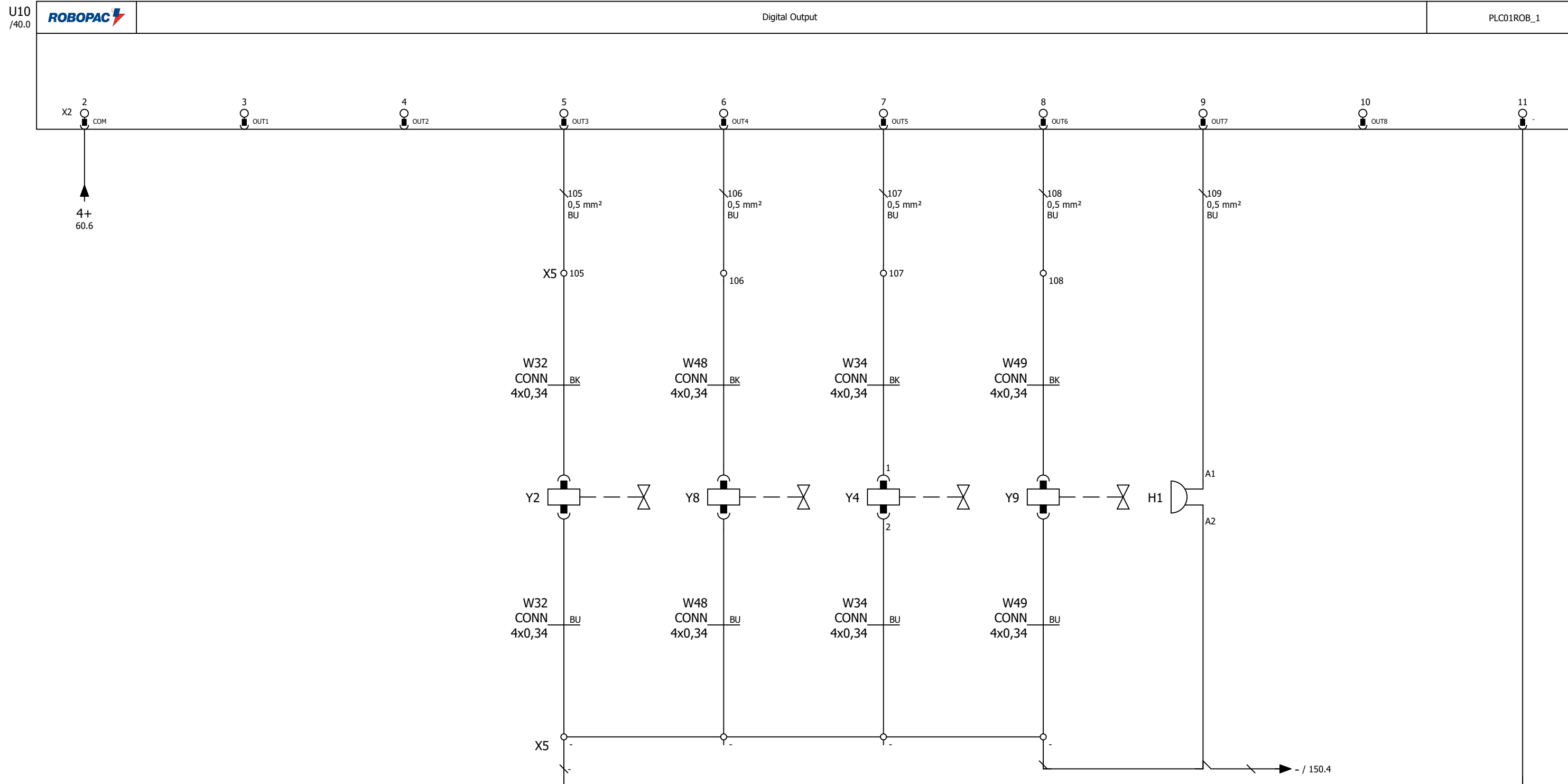
Pressostato  
Pressure switch



Fotocellula altezza prodotto  
Product height photocelle

Pulsante svolgimento film  
Unrolling film button

(Only Pvs)



Discesa pressione  
Presser fall

(Optional)

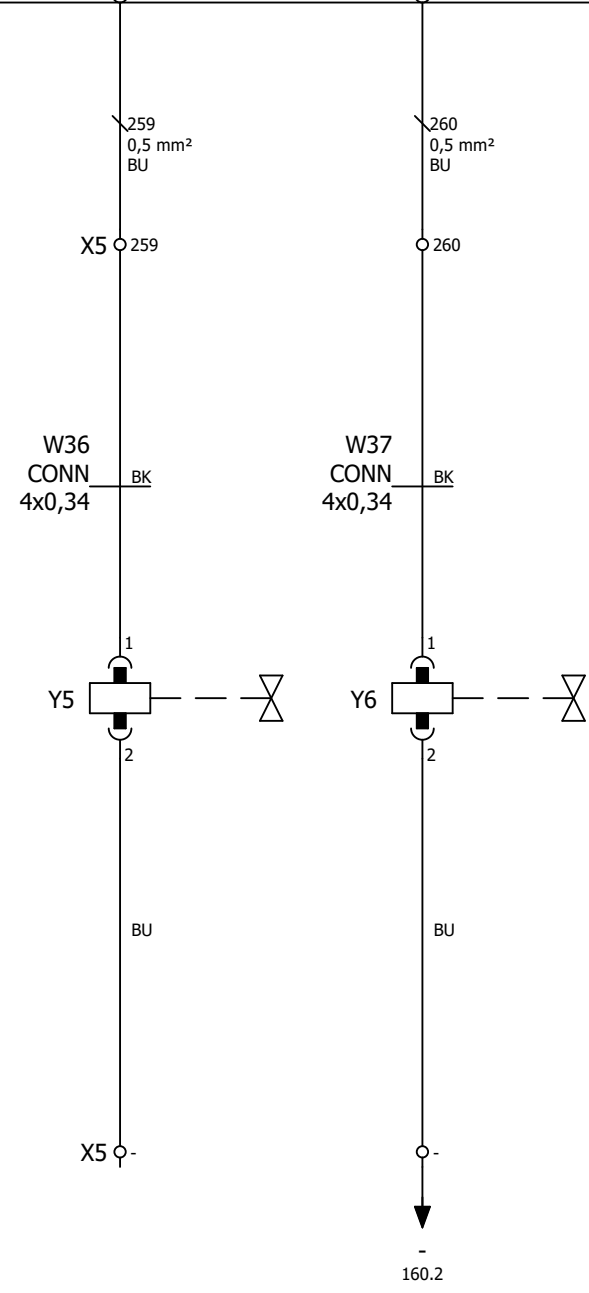
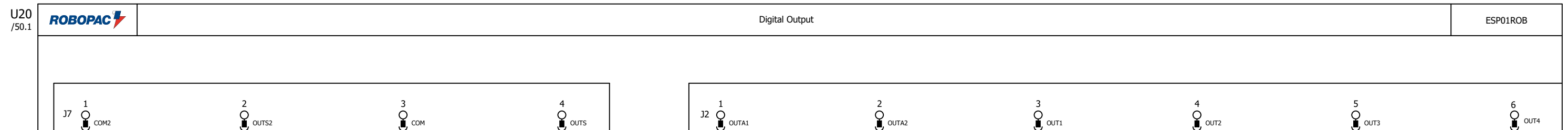
Soffio per coda  
Clump blow

Discesa cordonatore  
Roping device fall

(Optional)

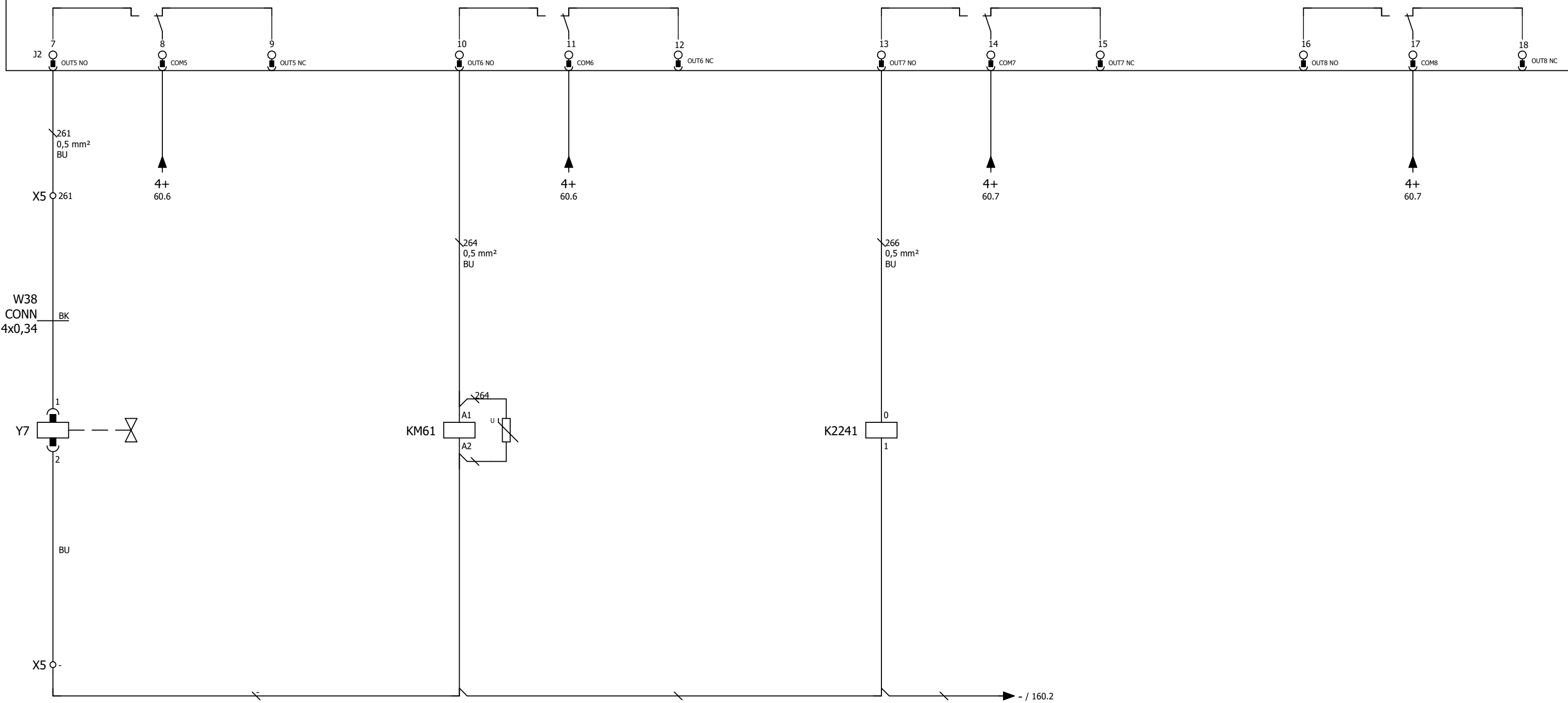
Soffio fine ciclo  
End cycle blow

Sirena  
Siren



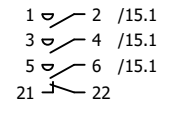
Braccio avanti  
Forward arm

Tampone avanti  
Forward tampon

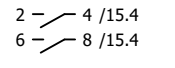


Chiusura pinza  
Closing clamp

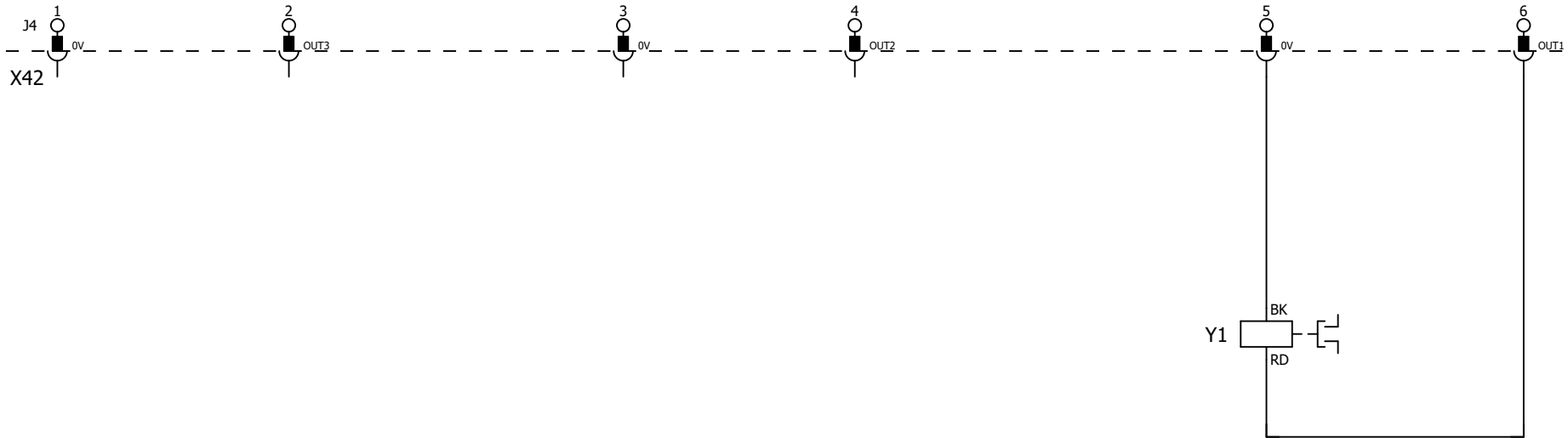
Abilitazione trasformatore  
Transformer enable



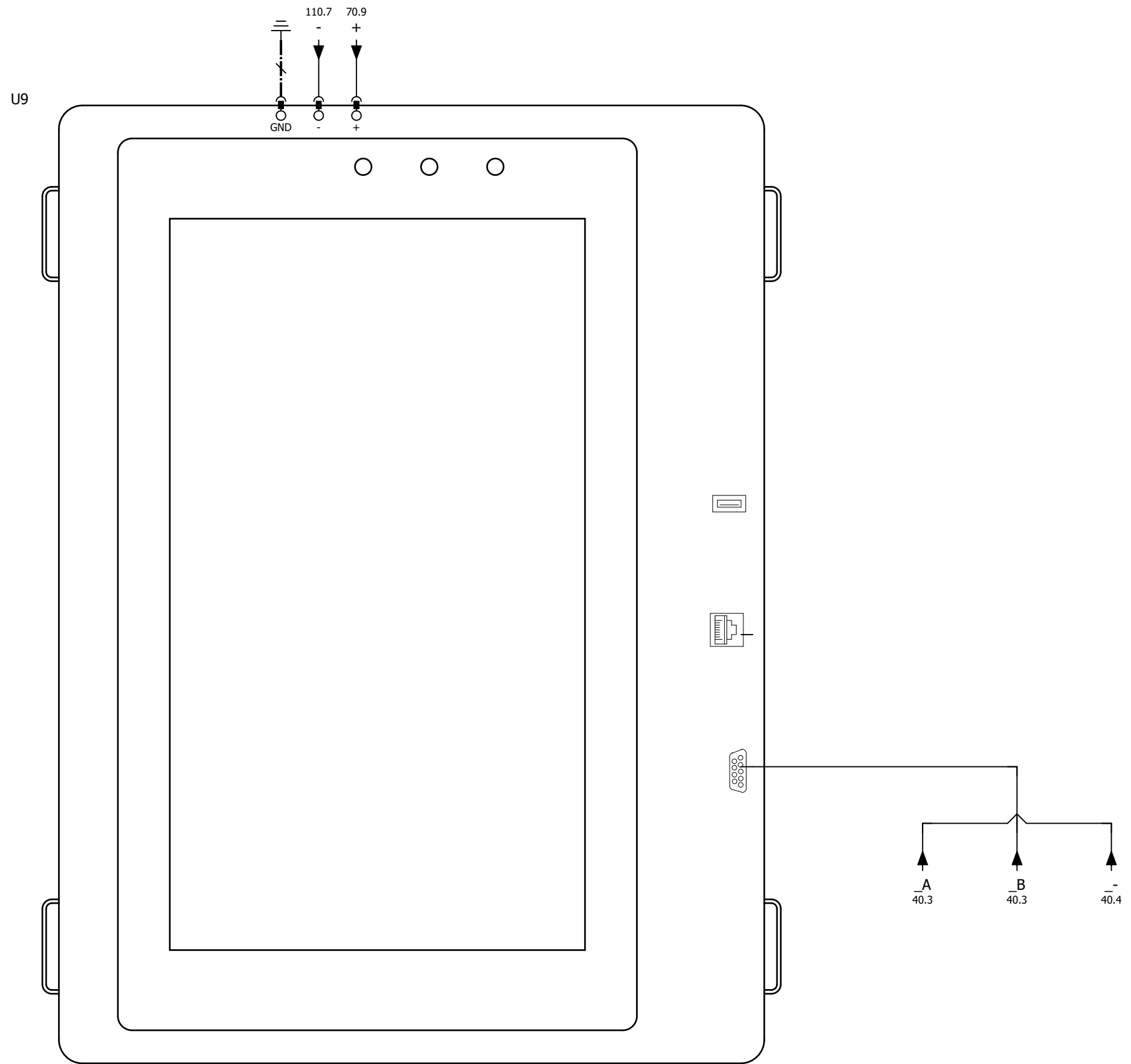
Taglio film  
Film cut

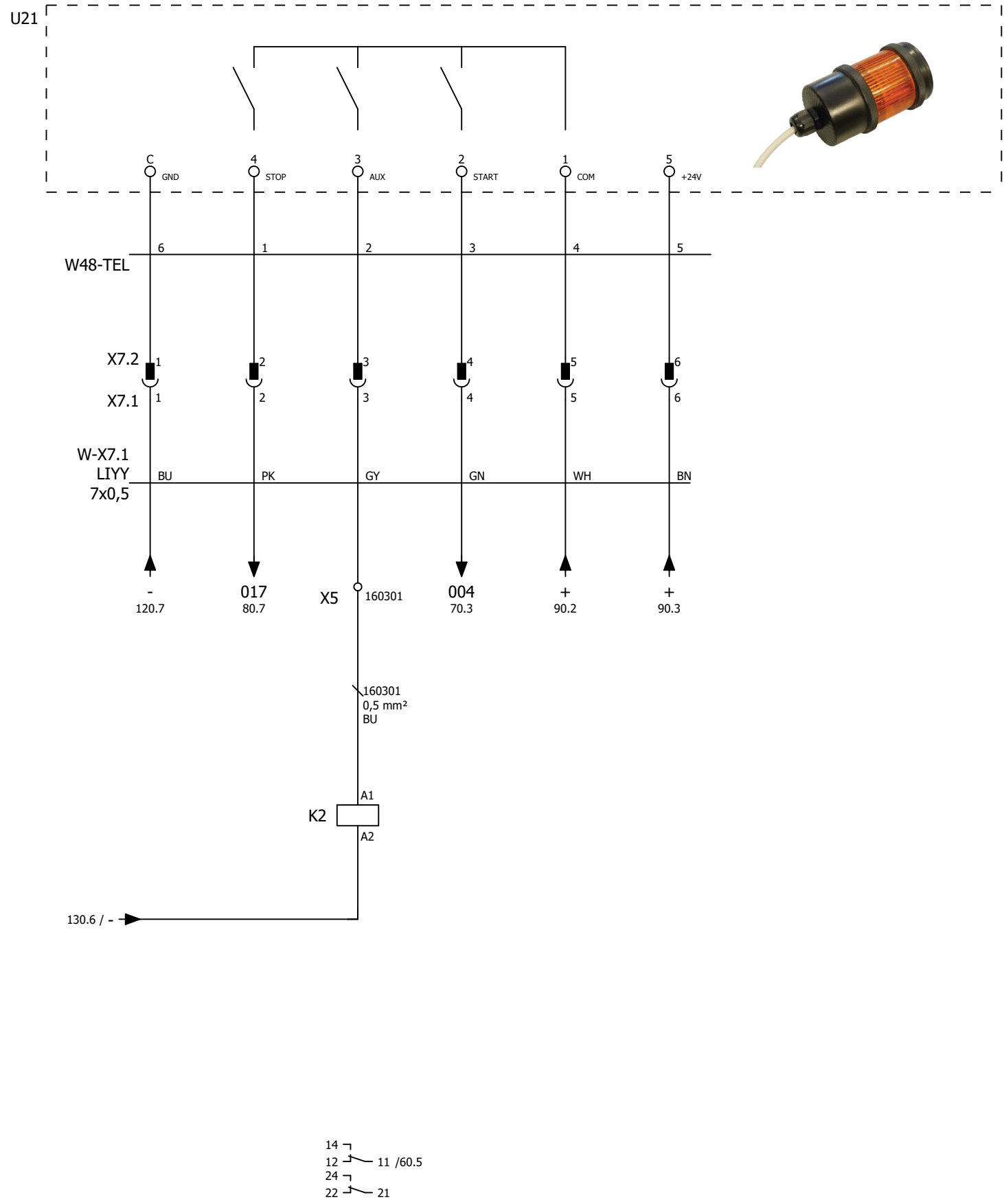


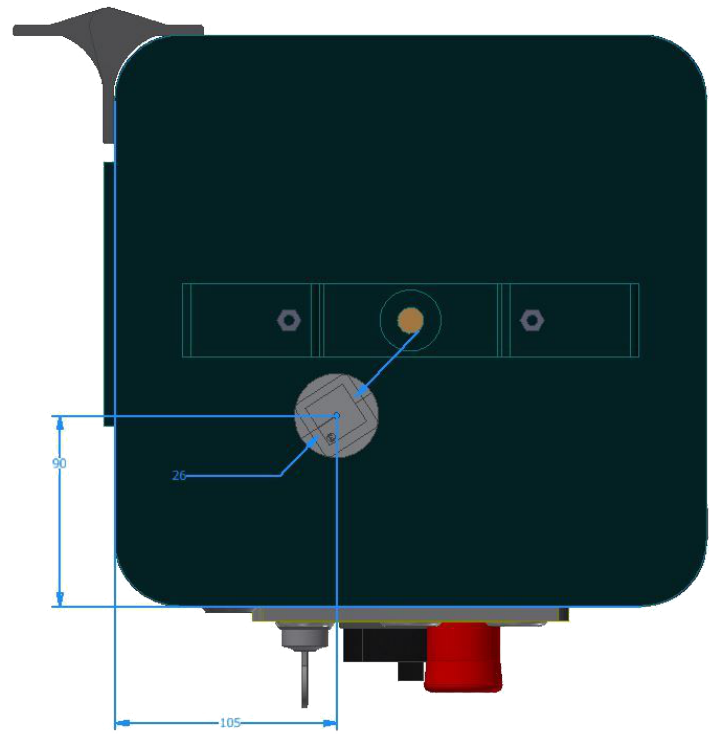
U11  
/40.7



Frizione  
Clutch  
(Only Pds)







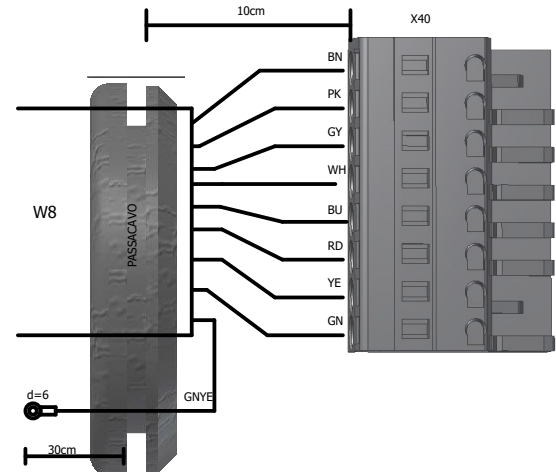
Se non presente, forare la cassetta come indicato.

Fincorsa alto/basso

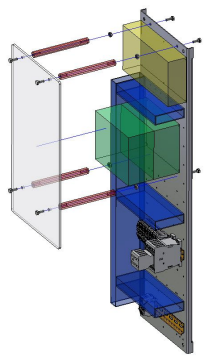


Posizionare la leva 90° a sinistra.

- 11 - Filo 2
- 12 - Filo 1
- 21 - Ponte con contatto 11
- 22 - Filo 3



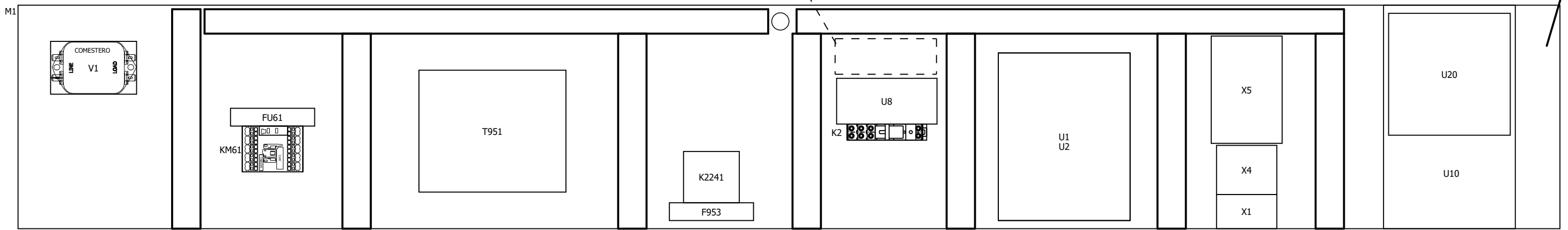
Montaggio plexiglass



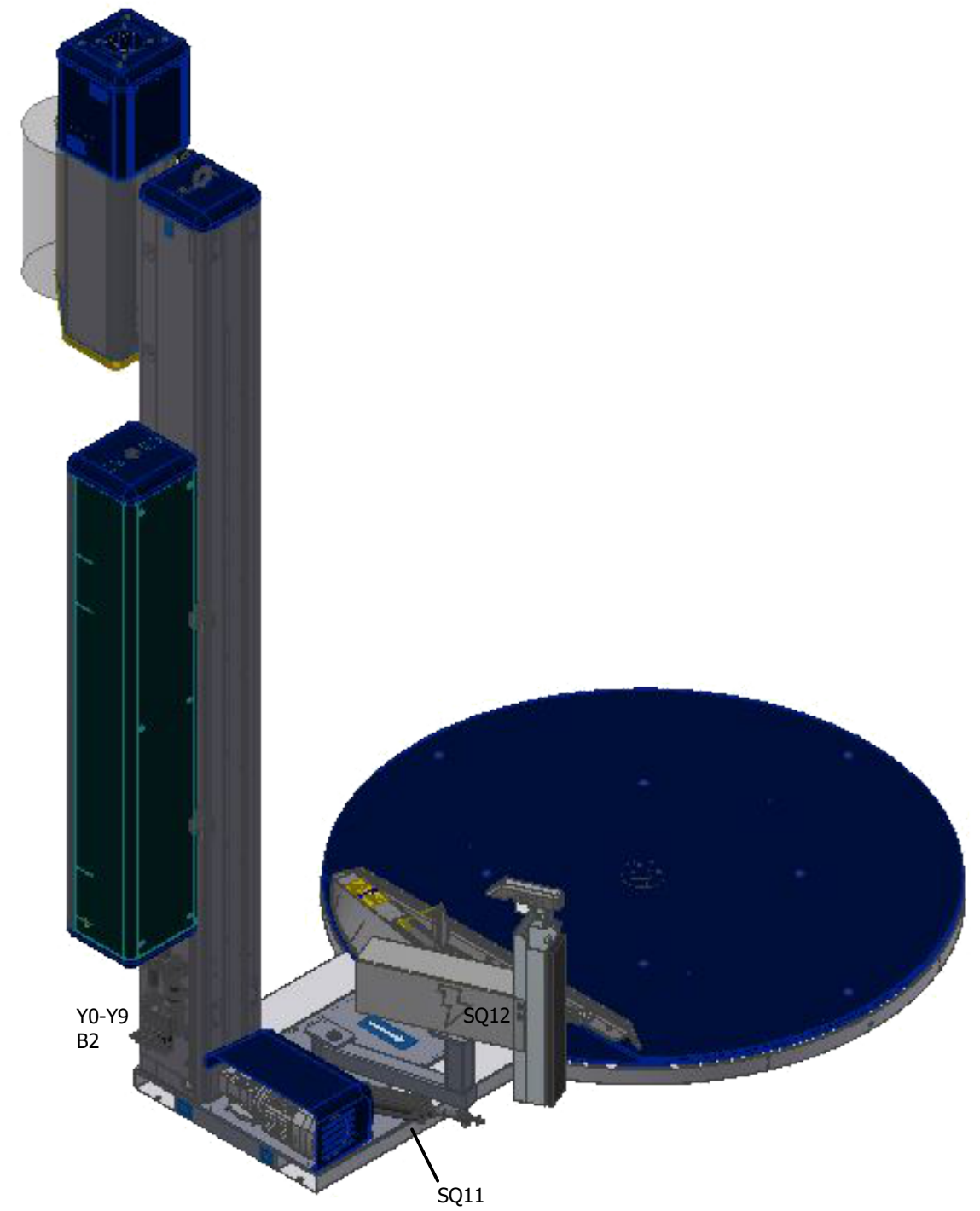
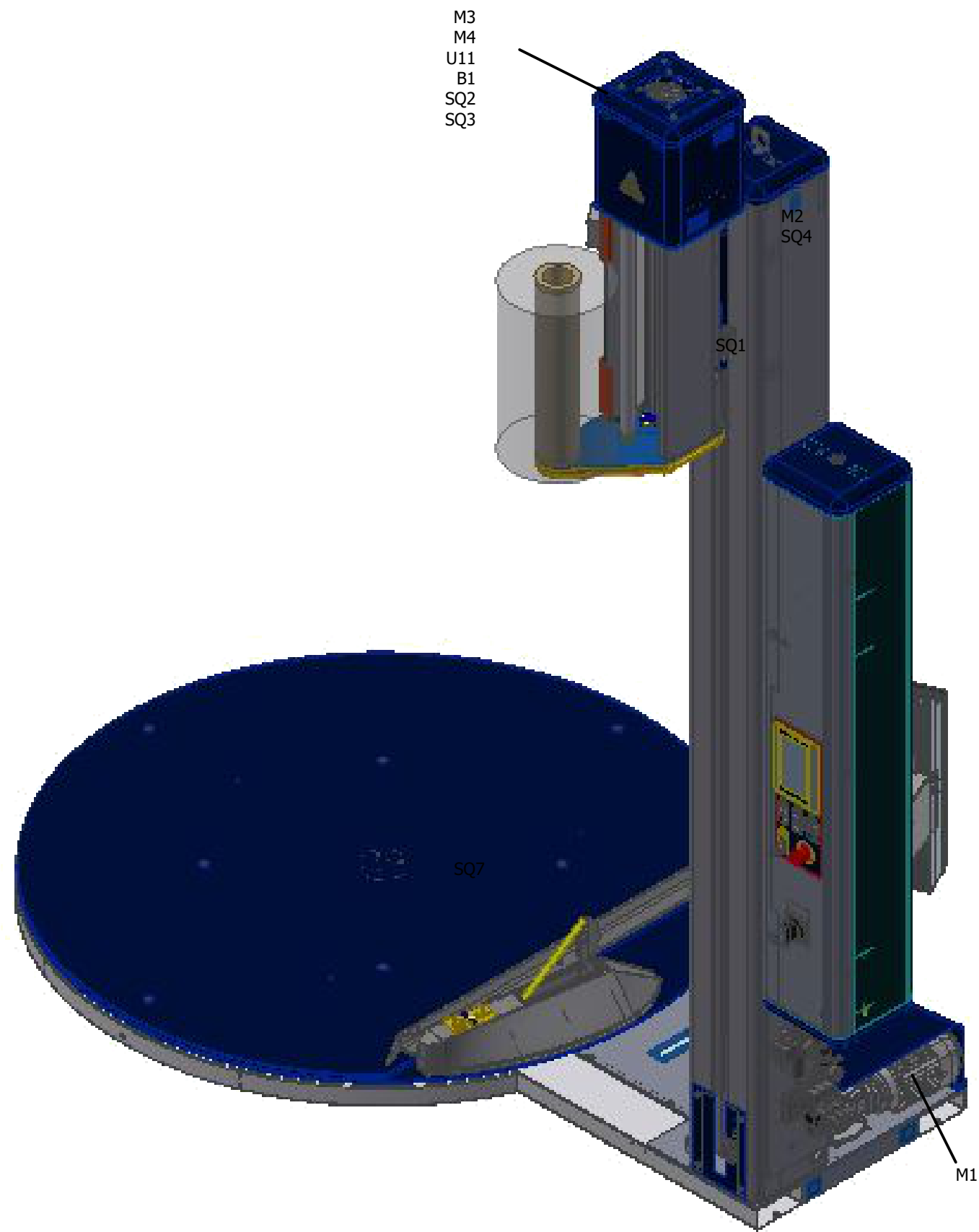
Per il quadrista: W0 deve proseguire fino a QS1 passando nella parte inferiore della cassetta (sotto il filtro Z1, indicato dalla freccia).

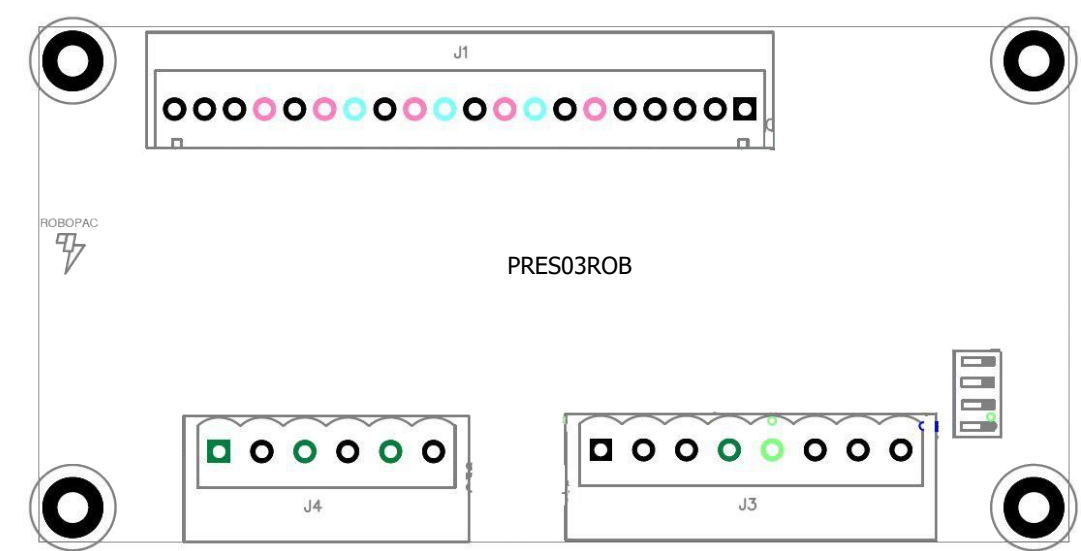
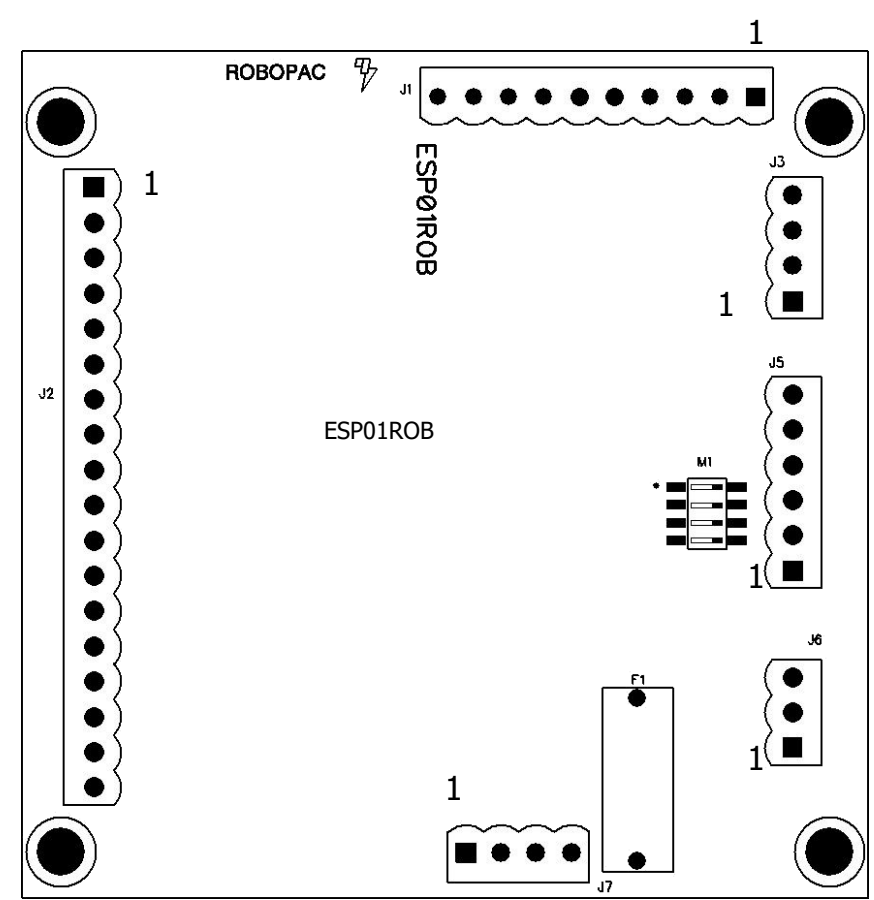
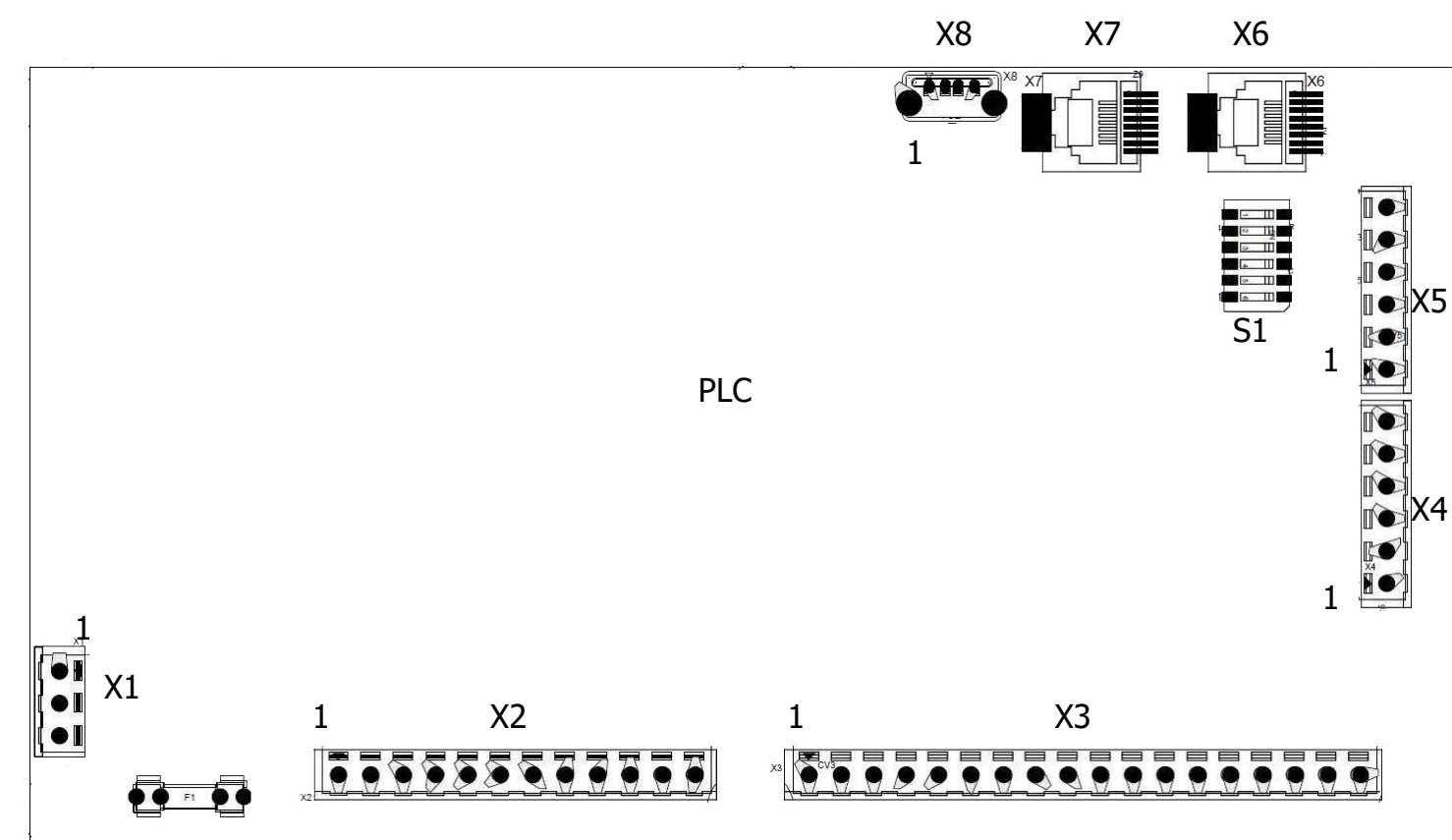
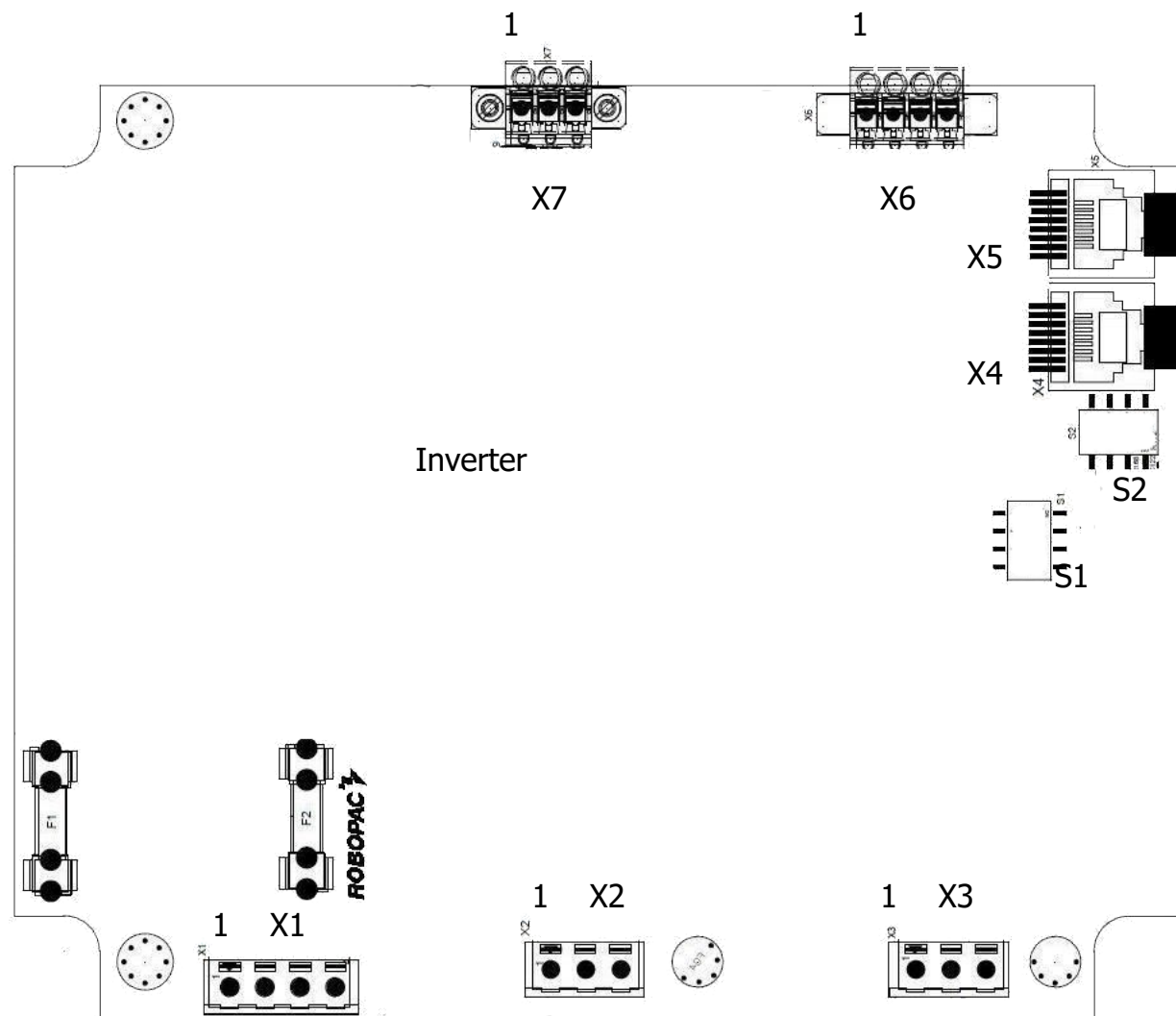
Lasciare spazio per un modulo 35x100

Montare scheda U20 in modo da lasciare la presa Usb di U10 accessibile



Parte bassa





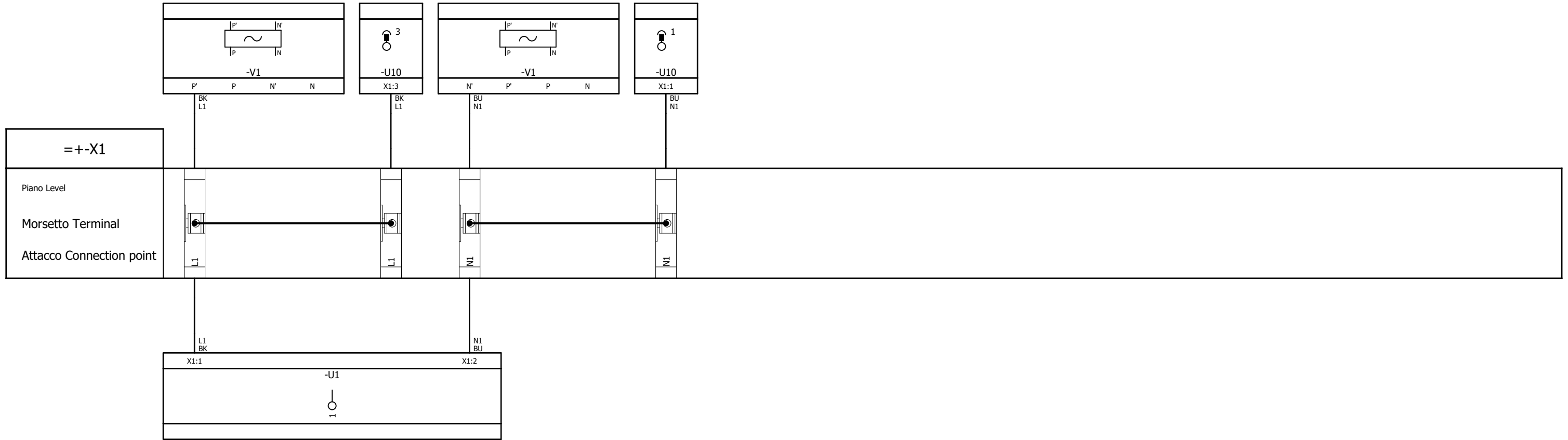
# Sommario cavi

Cavo	Origine	N° Conduttori	Sezione	Capicorda origine	Spelatura origine (cm)	Lunghezza fuori cassetta (m)	Spelatura destinazione (cm)	Capicorda destinazione	Destinazione	Note
-W-9503	-T951	1	6 mm <sup>2</sup>	Puntalino	--	3,7	--	Puntalino fornito con connettore X6.1	-X6.1	Terminare con puntalini in dotazione ma fornire il connettore X6.1 separato
-W-9508	-K2241	1	6 mm <sup>2</sup>	Forcella	--	3,7	--	Puntalino fornito con connettore X6.1	-X6.1	Terminare con puntalini in dotazione ma fornire il connettore X6.1 separato
-W1	-U1;-E2	4G	1,5 mm <sup>2</sup>	--	10	2,8	7	Occhiello d=4, Gnd e sch d=5	-M1	
-W2	-U1;-E1	4G	1 mm <sup>2</sup>	--	10	2,6	7	Occhiello d=4, Gnd e sch d=5	-M2	
-W3	-U2;-E3	4G	1 mm <sup>2</sup>	--	15	3,4	10	Occhiello d=4, Gnd e sch d=5	-M3	In catena portacavo
-W4	-U2;-E4	4G	1 mm <sup>2</sup>	--	15	3,4	10	Isolare conduttori cavo con guaina termoretraibile	-M4	In catena portacavo. cablare il cavo al morsetto X2 senza connetterlo alla scheda, lasciandoli liberi in canala.
-W8	-X5;-X4			--	15	3,4	7	--	-X40	In catena portacavo
-W9	-X5	5G	0,5 mm <sup>2</sup>	--	15	2,85	5	Puntalino	-SQ1	In catena portacavo
-W10	-X5	4	0,5 mm <sup>2</sup>	--	15	2,5	7	Puntalino	-X3.1	
-W13	-U1	4	0,34 mm <sup>2</sup>	--	15	2,75			-SQ4	
-W30	-X4;-X5	4	0,34 mm <sup>2</sup>	--	15	2,7			-Y0	
-W32	-X5	4	0,34 mm <sup>2</sup>	--	15	2			-Y2	
-W34	-X5	4	0,34 mm <sup>2</sup>	--	15	2			-Y4	
-W36	-X5	4	0,34 mm <sup>2</sup>	--	15	2			-Y5	
-W37	-X5	4	0,34 mm <sup>2</sup>	--	15	2			-Y6	
-W38	-X5	4	0,34 mm <sup>2</sup>	--	15	2			-Y7	
-W40	-X5	3	0,34 mm <sup>2</sup>	--	15	3,1			-SQ11	
-W41	-X5	3	0,34 mm <sup>2</sup>	--	15	3,1			-SQ12	
-W42	-X5	2	0,5 mm <sup>2</sup>	--	15	3,1	5	Faston 6.35	-B2	
-W46						5,5				In catena portacavo
-W47						5.5				In catena portacavo
-W48	-X5	4	0,34 mm <sup>2</sup>	--	15	2			-Y8	
-W49	-X5	4	0,34 mm <sup>2</sup>	--	15	2,4			-Y9	
-W-Q1		3G	2,5 mm <sup>2</sup>		15	2,8	7	Puntalino	-Q1	
-W-X7.1	-X5	7	0,5 mm <sup>2</sup>	--	10	2,8	7	--	-X7.1	

# Schema allacciamento morsetti

## Terminal-connection diagram

Destinazioni interne  
Internal targets

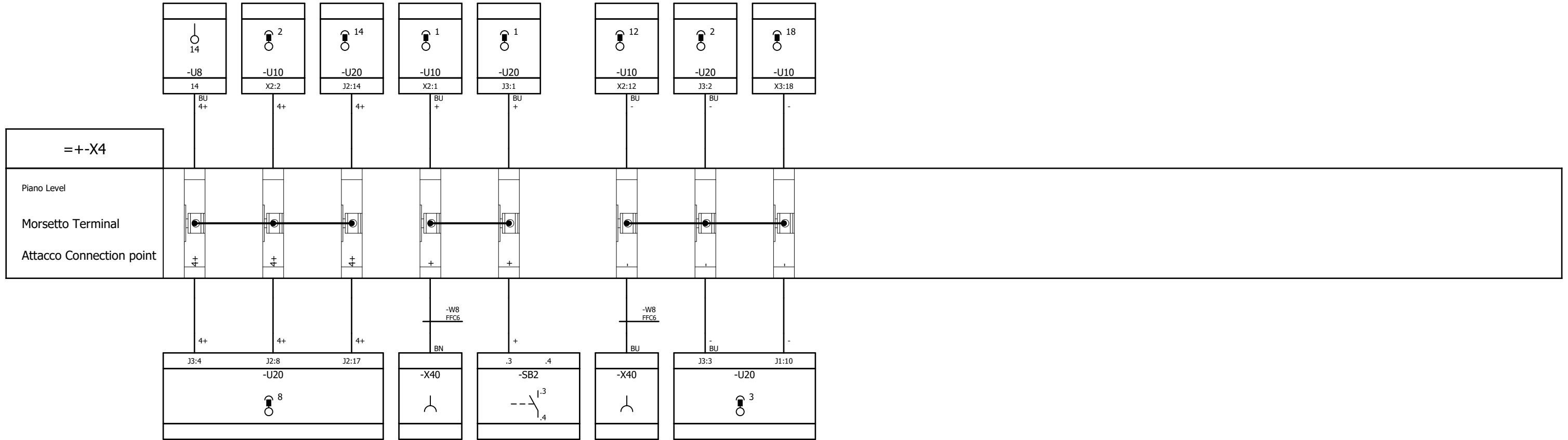


Destinazioni esterne  
External targets

# Schema allacciamento morsetti

## Terminal-connection diagram

Destinazioni interne  
Internal targets



Destinazioni esterne  
External targets

RESET  
RESET

Scarico aria  
Air Exhaust

||

Description

Morsettiera 24Vdc  
24Vdc terminalboard

Code

3709303892

Date

27/03/2018

Total

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Subs

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Page

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Machine

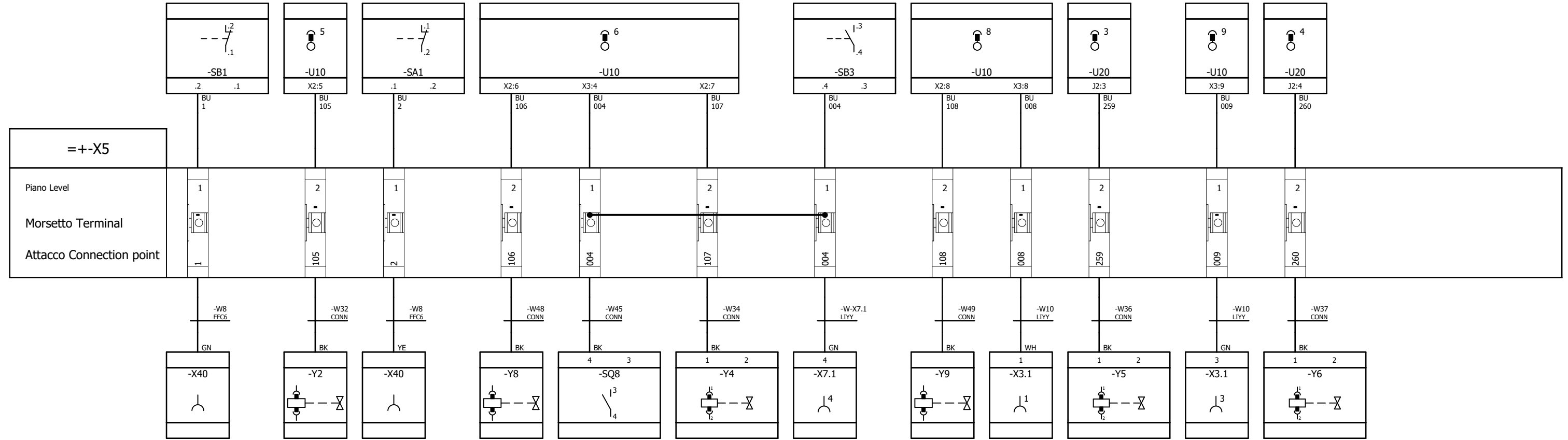
Technoplat CS Pds/Pvs



# Schema allacciamento morsetti

## Terminal-connection diagram

Destinazioni interne  
Internal targets



Destinazioni esterne  
External targets

Emergenza Emergency stop	Discesa pressore Presser fall	Emergenza carrello Carriage emergency	Soffio per coda Clump blow	Start a corda Pull cord start	Discesa cordonatore Roping device fall	Start	Soffio fine ciclo End cycle blow	Fase tavola Table phase	Braccio avanti Forward arm	Fase tavola Table phase	Tampone avanti Forward tampon
Description											

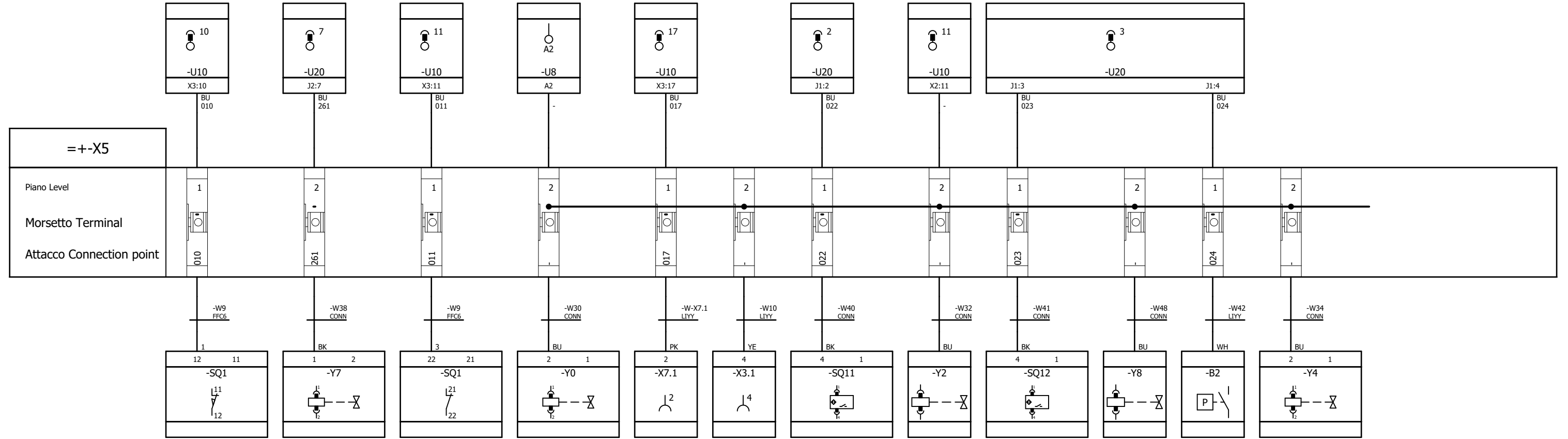
### Morsettiera Ausiliari Aux Terminal strip

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Machine	Technoplat CS Pds/Pvs										

# Schema allacciamento morsetti

## Terminal-connection diagram

Destinazioni interne  
Internal targets



Destinazioni esterne  
External targets

Fincorsa alto  
High Limit switch

Chiusura pinza  
Closing clamp

Fincorsa basso  
Down Limit switch

Scarico aria  
Air Exhaust

Stop telecomando  
Remote control stop

Fase tavola  
Table phase

Braccio avanti  
Forward arm

Discesa pressore  
Presser fall

Braccio indietro  
Backward arm

Soffio per coda  
Clump blow

Pressostato  
Pressure switch

Discesa cordonatore  
Roping device fall

Description

Morsettiera Ausiliari  
Aux Terminal strip

Code

3709303892

Date

27/03/2018

Total

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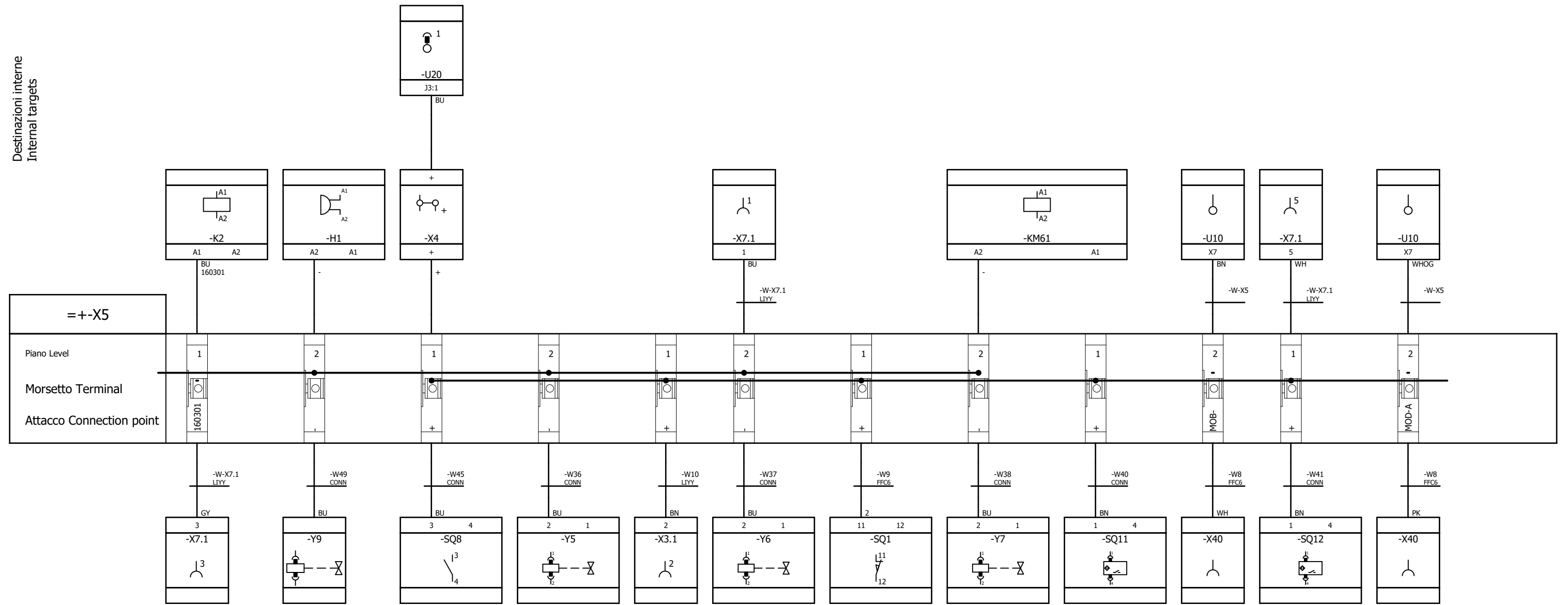
177

Machine

Technoplat CS Pds/Pvs

# Schema allacciamento morsetti

## Terminal-connection diagram



Destinazioni esterne  
External targets

Destinazioni interne  
Internal targets

Soffio fine ciclo  
End cycle blow

Start a corda  
Pull cord start

Braccio avanti  
Forward arm

Fase tavola  
Table phase

Tampone avanti  
Forward tampon

Fincorsa alto  
High Limit switch

Chiusura pinza  
Closing clamp

Braccio avanti  
Forward arm

Cella di carico  
Load cell

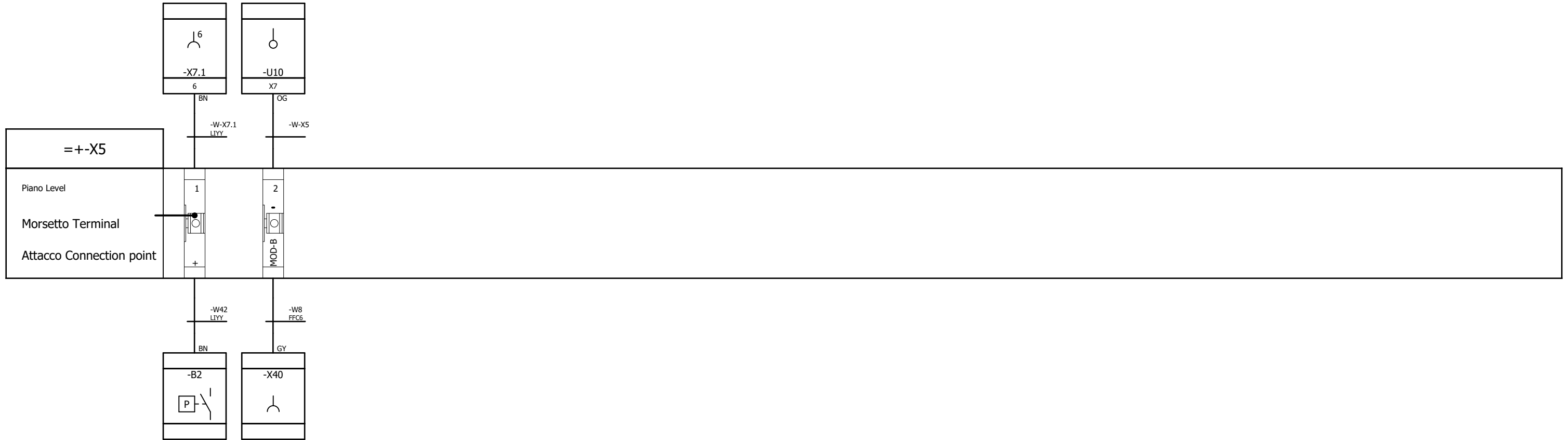
Braccio indietro  
Backward arm

Cella di carico  
Load cell

# Schema allacciamento morsetti

## Terminal-connection diagram

Destinazioni interne  
Internal targets



Destinazioni esterne  
External targets

Pressostato  
Pressure switch

Cella di carico  
Load cell

Description

Morsettiera Ausiliari  
Aux Terminal strip

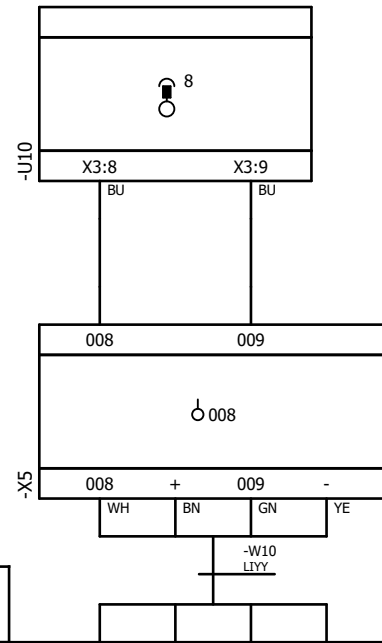
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Machine	Technoplat CS Pds/Pvs										



# Schema allacciamento connettori

## Pin-connection diagram

Destinazioni interne



**=+-X3.1**



Destinazioni esterne

Fase tavola  
Table phase  
|| || ||



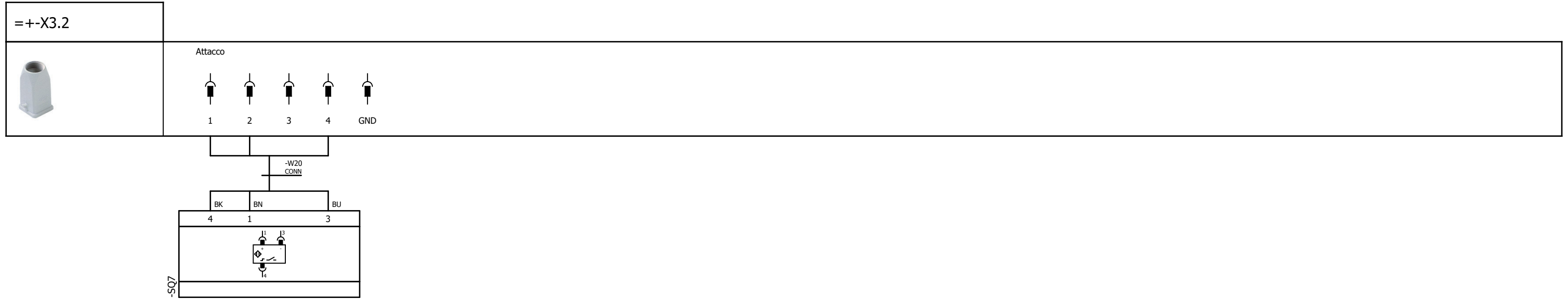
Description  
**Connettore basamento**  
**Base connector**

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Machine	Technoplat CS Pds/Pvs										

# Schema allacciamento connettori

## Pin-connection diagram

Destinazioni interne



Destinazioni esterne

Fase tavola  
Table phase

|| || ||

Description

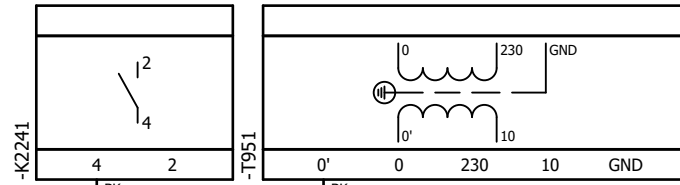
Connettore basamento  
Base connector

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Machine	Technoplat CS Pds/Pvs										

# Schema allacciamento connettori

## Pin-connection diagram

Destinazioni interne



= +-X6.1



Destinazioni esterne

Taglio film  
Cutting film

Taglio film  
Cutting film

Description

Connettore taglio  
Cut connector

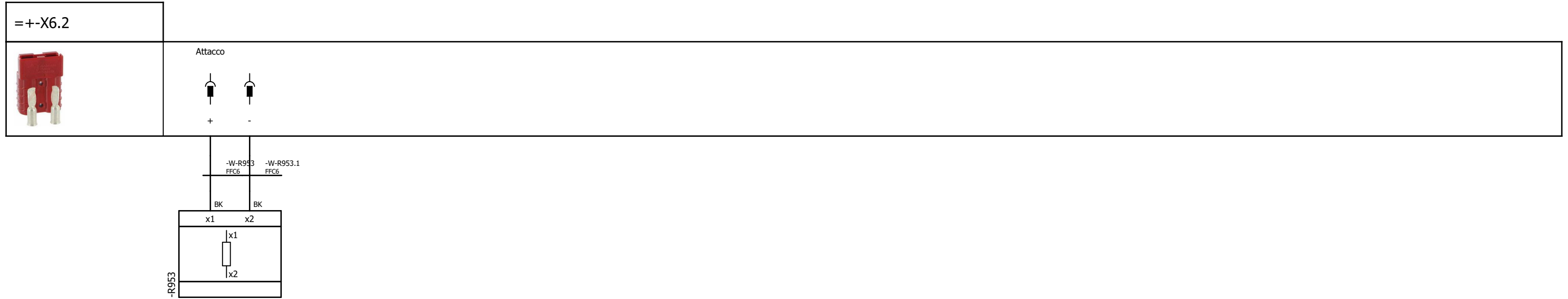
Code	3709303892	Date	27/03/2018	Total	44	Prev	181	Subs	183	Page	182
Machine	Technoplat CS Pds/Pvs										



# Schema allacciamento connettori

## Pin-connection diagram

Destinazioni interne



Destinazioni esterne

Taglio film  
Cutting film



Description

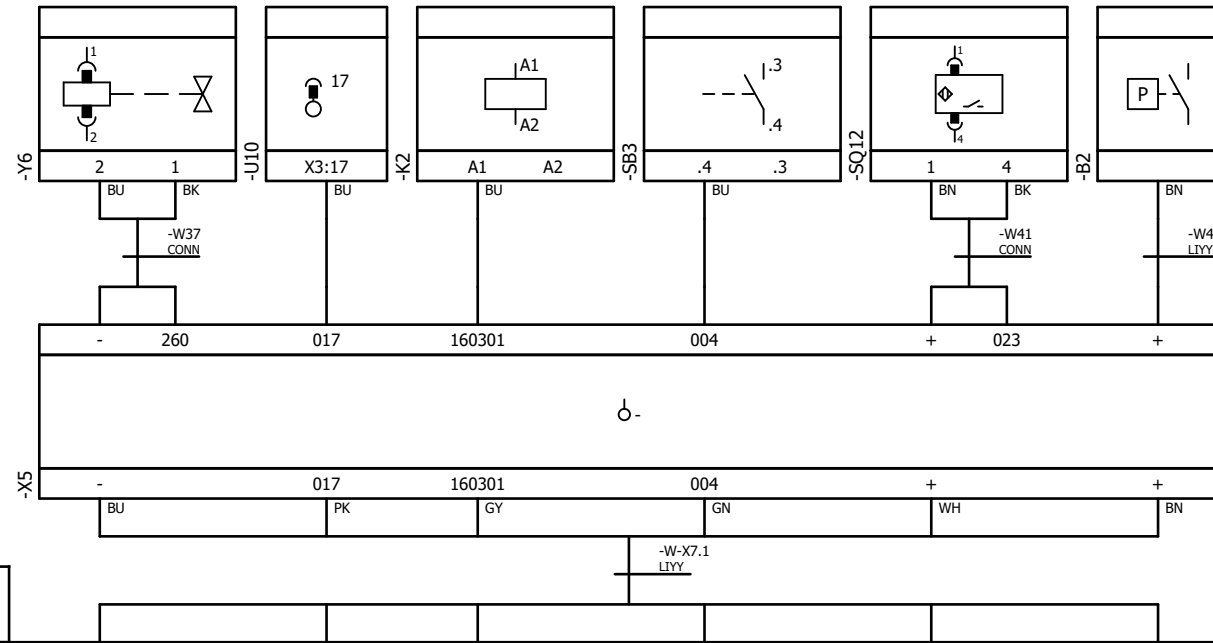
Connettore taglio  
Cut connector

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Machine	Technoplat CS Pds/Pvs										

# Schema allacciamento connettori

## Pin-connection diagram

Destinazioni interne



=+-X7.1



Attacco

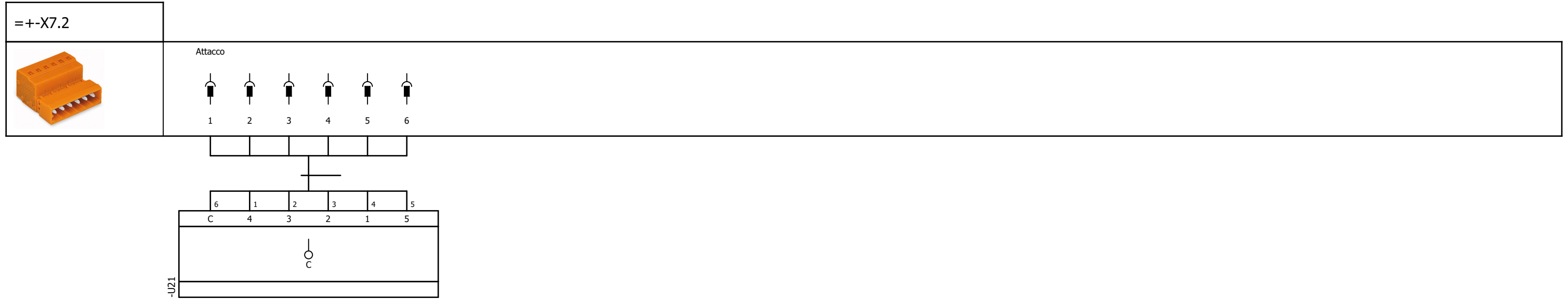


Destinazioni esterne

# Schema allacciamento connettori

## Pin-connection diagram

Destinazioni interne

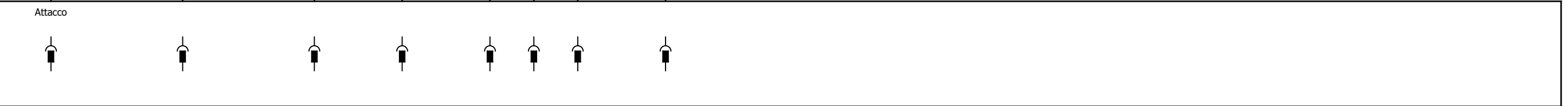
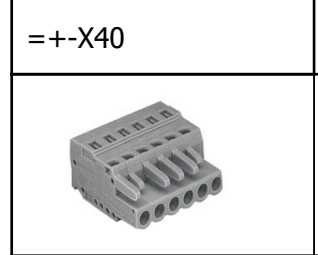
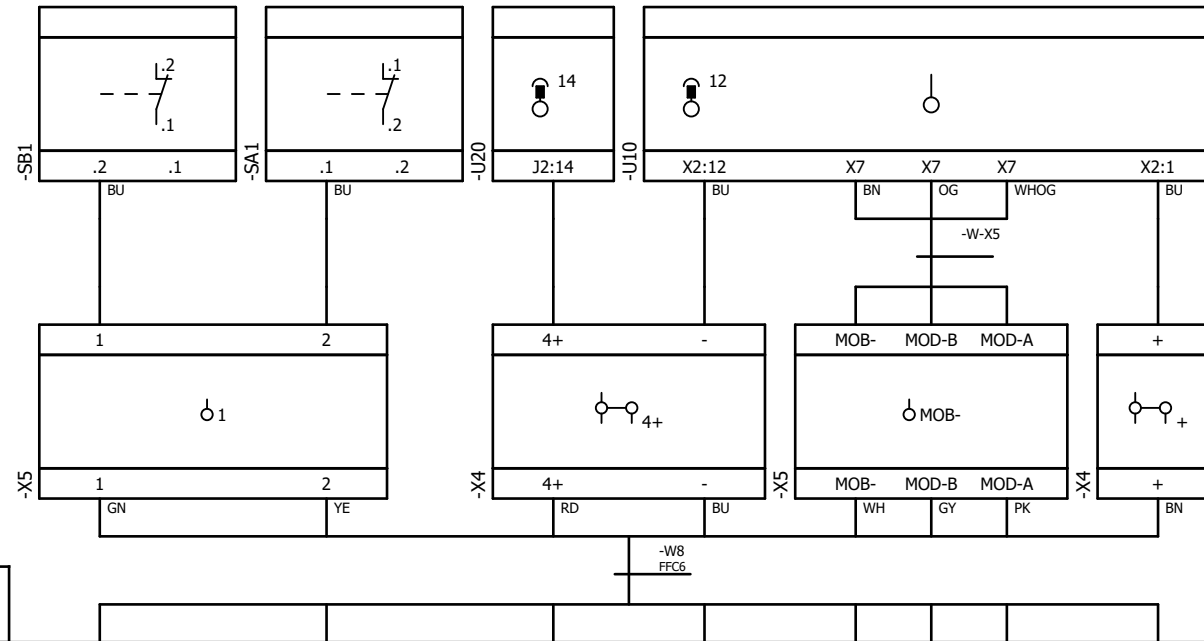


Destinazioni esterne

# Schema allacciamento connettori

## Pin-connection diagram

Destinazioni interne



Destinazioni esterne

- Emergenza carrello  
Carriage emergency
- Emergenza carrello  
Carriage emergency
- Emergenza carrello  
Carriage emergency
- ||
- Cella di carico  
Load cell
- ||
- ||
- ||



Description

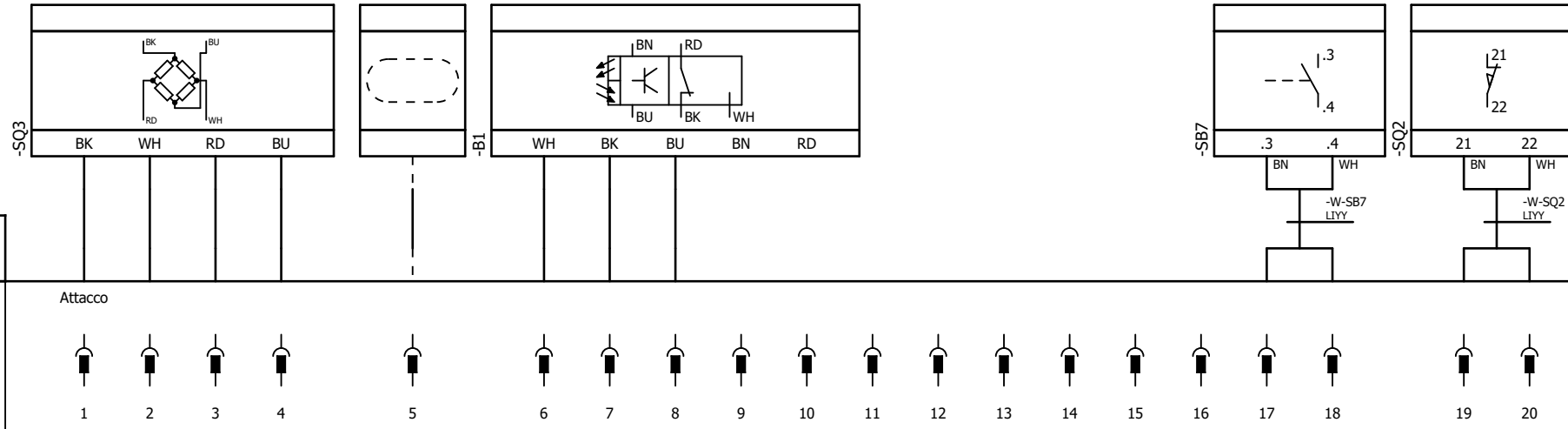
Code	3709303892	Date	27/03/2018	Total	44	Prev	185	Subs	187	Page	186
Machine	Technoplat CS Pds/Pvs										

# Schema allacciamento connettori

## Pin-connection diagram

Destinazioni interne

= +-X41



Destinazioni esterne

Cella di carico  
Load cell

|| || || ||

Fotocellula altezza prodotto  
Product height photocelle

|| || || || || || || || || || || || || || || || || || ||

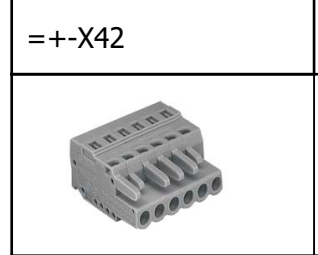
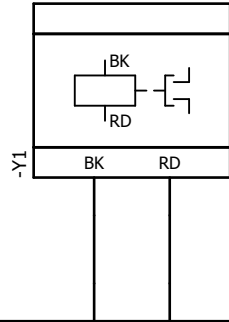
Pulsante svolgimento film  
Unrolling film button

Emergenza carrello  
Carriage emergency

||

# Schema allacciamento connettori Pin-connection diagram

Destinazioni interne



Destinazioni esterne

Frizione  
Clutch  
II