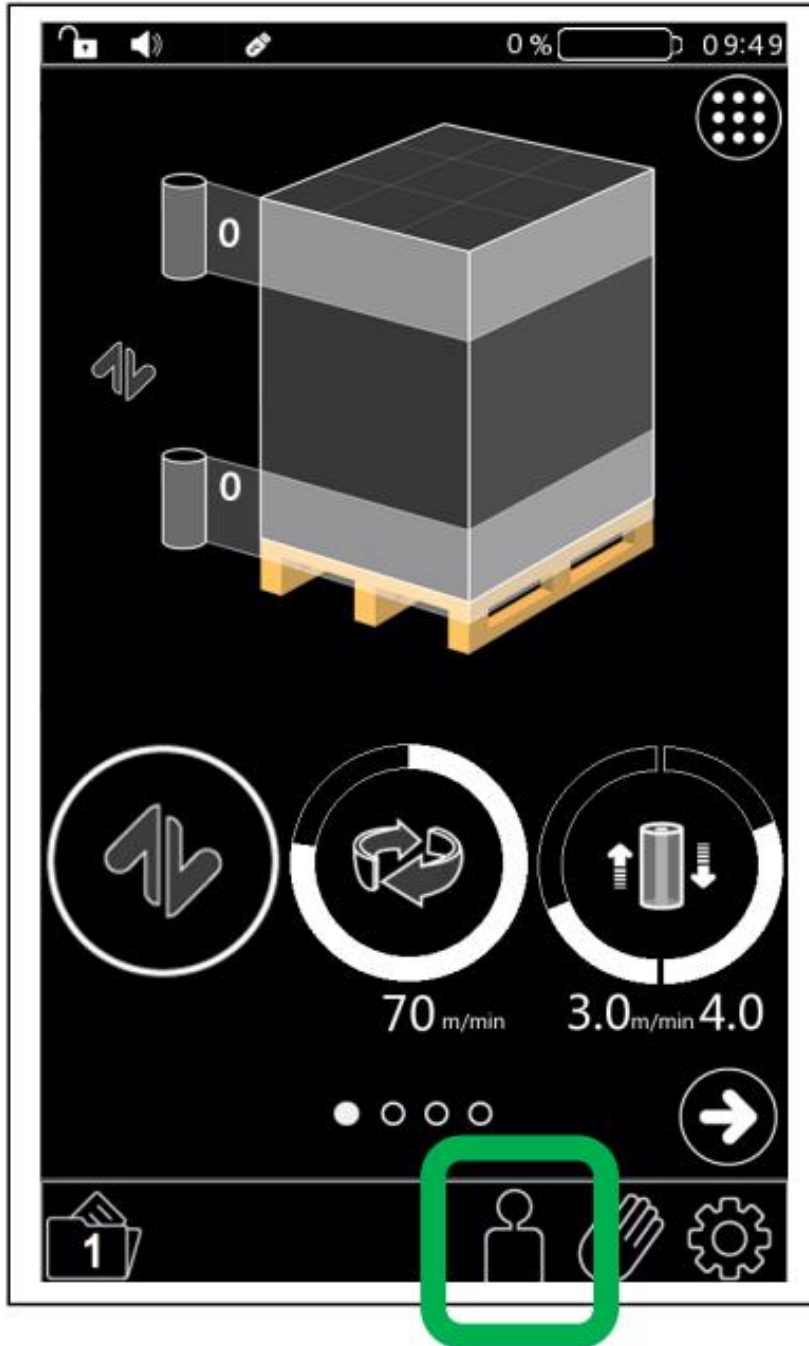


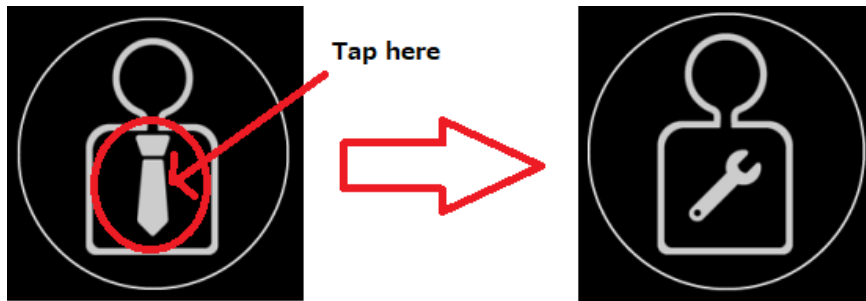
Robot S7 Motor Parameter Default Procedure

- 1) To begin with please log into the admin account for the machine:

Select the login icon from the home menu:



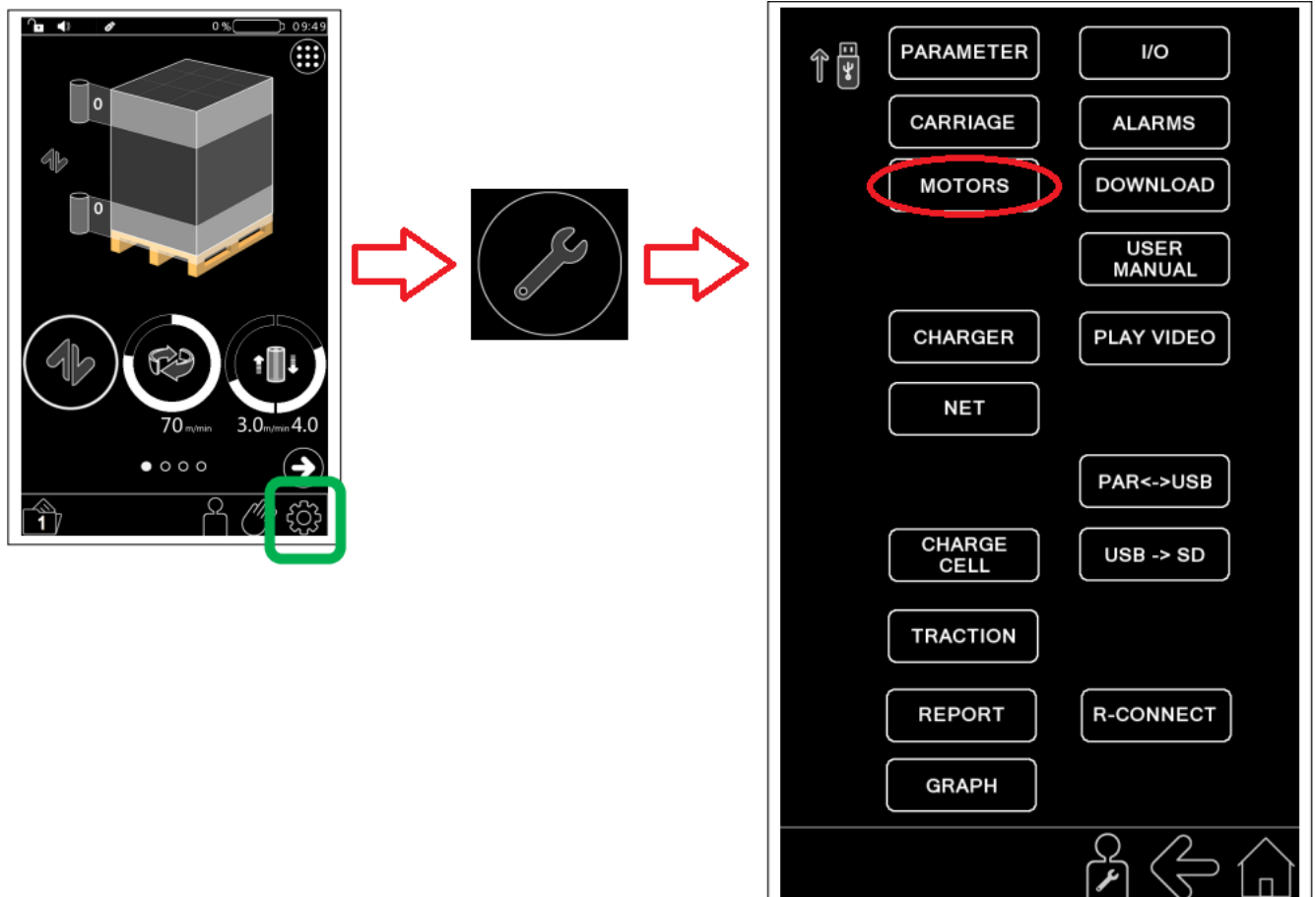
Tap the necktie on the login icon. You should now see a wrench on the login icon in place of the necktie as shown:



Enter the Admin password of “**6161**”

***Please note that the Admin password will NOT work unless a wrench is present on the login icon as should have been set in the previous step.

- 2) Navigate to the motor parameter page by tapping the gear, and then the wrench and selecting “Motors”



- 3) You should see the below screen (on next page). Select the target motor. You can toggle the motor number by tapping the number following where it says “Motor _” in the top right corner where “_” is the number of the motor. A guide to what motor number is which motor is below:

Motor 1: Drive motor (for the wheels)

Motor 2: Carriage lift motor

Motor 3: Unrolling film motor

Motor 4: Pre-stretch film motor

Motor 5: Roping motor *(if you do not have the optional roping accessory, please ignore this page)*

- 4) Tap “DEF PAR” in the bottom left corner as shown on the diagram and tap the checkmark on the pop-up to confirm.
- 5) Tap the “W” near the top left corner of the machine. “DEF PAR” only recalls the default settings; if you do not tap the “W” then the parameters will NOT be sent to the motor drive...please assure you hit the “W” to save any changes on EACH motor screen being visited. Reference the diagram on the next page for specific button locations.
- 6) Repeat these steps for all motors needed (in most cases where a default is required to resolve “NO PARAMETERS” it is advisable to default ALL motors 1-5)

